

DEPARTMENT OF THE ARMY TECHNICAL MANUAL

TM 11-809-20

DEPARTMENT OF THE AIR FORCE TECHNICAL ORDER

TO 31R2-2URT-124

ORGANIZATIONAL MAINTENANCE
RADIO TRANSMITTERS

T-368/URT, T-368A/URT
T-368B/URT, AND T368C/URT
AND ANTENNA TUNING UNIT
BC-939-B



DEPARTMENTS OF THE ARMY AND THE AIR FORCE

JULY 1958

WARNING

DANGEROUS VOLTAGES EXIST IN THIS EQUIPMENT

Be careful when working on the 2,400-volt dc high-voltage circuits,
or on the 115-volt ac line connections.

DON'T TAKE CHANCES

**DANGEROUS RF VOLTAGES ARE EXPOSED ON
ANTENNA TUNING UNIT BC-939-B**

**2,400 VOLTS DC EXIST IN THE FOLLOWING UNITS OF
THE RADIO TRANSMITTER:**

RF DECK

MOD DECK

HV POWER SUPPLY DECK

TECHNICAL MANUAL }
No. 11-809-20 }
TECHNICAL ORDER }
No. 31R2-2URT-124 }

DEPARTMENTS OF THE ARMY
AND THE AIR FORCE

WASHINGTON 25, D. C., 2 July 1958

RADIO TRANSMITTERS T-368/URT, T-368A/URT, T-368B/URT, AND T-368C/URT AND ANTENNA TUNING UNIT BC-939-B

CHAPTER		Paragraph	Page
1.	INTRODUCTION		
	Scope.....	1	2
	Forms and records.....	2	2
2.	INSTALLATION		
	Unpacking.....	3	3
	Checking unpacked equipment.....	4	3
	Shelter requirements.....	5	5
	Installation of transmitter.....	6	5
	Installation of antenna tuning unit.....	7	5
	Connections.....	8	5
	Use of modified antenna tuning unit.....	9	7
	Internal connections of oscillator and multiplier subassemblies.....	10	8
	Clipper gain control adjustment.....	11	10
	Sidetone gain control adjustment.....	12	10
3.	MAINTENANCE INSTRUCTIONS		
Section I.	Maintenance.		
	Scope of unit repairman's maintenance.....	13	12
	Tools, materials, and test equipment required.....	14	12
	Unit repairman's preventive maintenance.....	15	12
	Lubrication of oscillator-multiplier assembly and power amplifier tuning drive assembly.....	16	16
	Lubrication of antenna tuning unit.....	17	16
Section II.	Troubleshooting.		
	Visual inspection.....	18	16
	Troubleshooting by using equipment performance check list.....	19	17
	Tube testing techniques.....	20	22
	Preferred-type tubes.....	21	27
CHAPTER 4.	SHIPMENT AND LIMITED STORAGE		
	Disassembly.....	22	28
	Repackaging for shipment or limited storage.....	23	28
APPENDIX I.	REFERENCES.....		29
II.	MAINTENANCE ALLOCATION CHARTS.....		30

* This technical manual supersedes so much of TM 11-809, 22 April 55, including C 1, 11 December 1956, C 2, 24 January 1957, C 3, 4 April 1957, and C 4, 8 May 1957 as pertains to organizational maintenance.

CHAPTER 1

INTRODUCTION

1. Scope

a. These instructions are published for the use of personnel responsible for organizational maintenance of Radio Transmitter T-368(*)/URT and Antenna Tuning Unit BC-939-B.

b. Two appendixes are included in these instructions:

Appendix I, References.

Appendix II, Maintenance Allocation Charts.

c. The repair parts and special tool list will be published as a separate technical manual.

d. Forward comments on this publication directly to Commanding Officer, United States Army Signal Publications Agency, Fort Monmouth, New Jersey.

2. Forms and Records

a. Unsatisfactory Equipment Reports.

(1) Fill out and forward DA Form 468 (Unsatisfactory Equipment Report), to

Commanding Officer, United States Army Signal Equipment Support Agency, Fort Monmouth, New Jersey, as prescribed in AR 700-38.

(2) Fill out and forward AFTO Form 29 (Unsatisfactory Report), to Commander, Air Materiel Command, Wright-Patterson Air Force Base, Ohio, as prescribed in AF TO 00-35D-54.

b. Damaged or Improper Shipment. Fill out and forward DD Form 6 (Report of Damaged or Improper Shipment), as prescribed in AR 700-58 (Army) and AFR 71-4 (Air Force).

c. Preventive Maintenance Form. Prepare DA Form 11-238 (Maintenance Check List for Signal Equipment (Sound Equipment, Radio, Direction Finding, Radar, Carrier, Radiosonde and Television)) (figs. 7 and 8) in accordance with instructions on the form.

CHAPTER 2

INSTALLATION

3. Unpacking

a. Packaging Data. When packed for shipment, the transmitter components are placed in a wooden crate with a moisture-vaporproof barrier. Packing and packaging of a transmitter is shown in figure 1. The crate is 48 inches high, 39½ inches wide, and 36½ inches deep. The volume of the crate is 38 cubic feet. Running spares are packed in the crate with the transmitter. The weight of the crated equipment is 940 pounds.

b. Removing Contents. Select a location where the equipment may be unpacked without exposure to the elements, and which is convenient to the permanent or semipermanent installation of the equipment.

Caution: Be careful when uncrating, unpacking, and handling the equipment; it is easily damaged. If it is damaged or exposed, a complete overhaul may be required or the equipment may be rendered useless.

- (1) Open the top and one side of the shipping crate. Use a nail puller to remove the nails that fasten the top and side. Do not attempt to pry the top and side off; the equipment may become damaged.
- (2) Remove the equipment (still bolted to its wooden pallet) from the crate.
- (3) Remove the moisture-vaporproof barrier and the bags that contain the desiccant.
- (4) Cut the banding that holds the wadding to the equipment.
- (5) Unfasten the equipment from the pallet by removing the nut and lockwasher that secure the base of the equipment to each bolt on the pallet.
- (6) Lift the equipment off the pallet and place it near its final location.

- (7) Replace the pallet and the attaching hardware in the shipping crate.

Note. Save the original packing case, the pallet, and the attaching hardware. They can be used again when the equipment is repacked for storage or shipment.

4. Checking Unpacked Equipment

a. Check the contents of the cartons against the master packing slip.

b. Inspect the equipment for possible damage (incurred during shipment), such as bent knobs and cracked or broken glass windows of the meters and frequency indicator dials.

c. Rotate the tuning controls and turn the switches to check for smoothness of movement. Binding or jamming indicates abnormal mechanical operation. Do not force the controls because this may cause permanent damage.

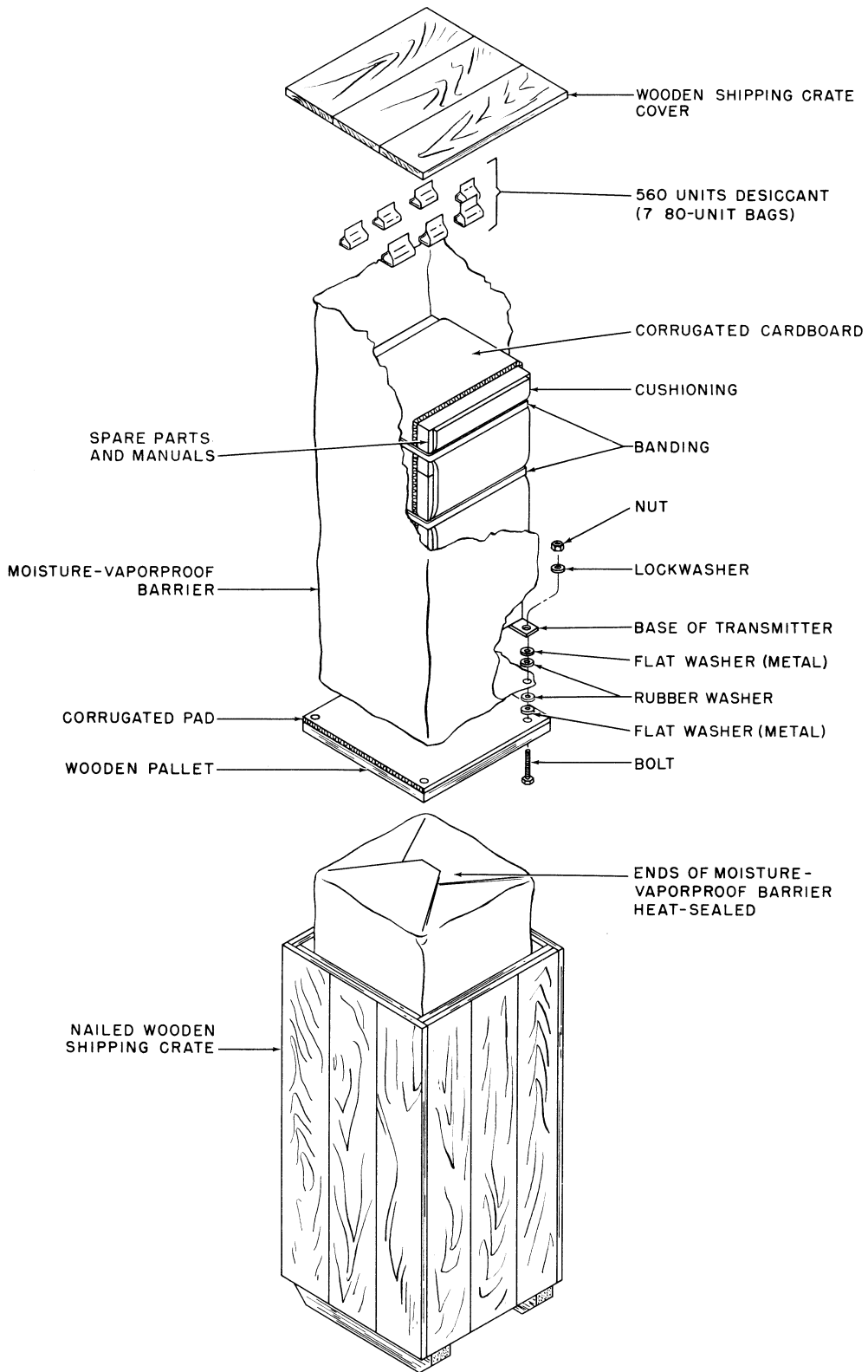
d. Remove the back panel by unfastening the 24 Dzus screws that hold it to the housing. Loosen the captive bolts at the front of each deck and pull the decks part way out.

e. Inspect the chassis and subchassis for broken or loose tubes and loose tube shields; see that all connectors are seated firmly. Push in and tighten the deck bolts and replace and secure the back panel.

f. Remove the 3 AMP and 6 AMP fuses on the power supply deck and see that they are the correct value. Be sure that the fuses are seated firmly after replacing them.

g. Make sure that the jumper plug (fig. 2) is seated firmly in its socket. Inspect the coaxial receptacles on the housing and on the radio-frequency (RF) deck for bent frames. See that the cable fittings are not bent.

h. Check the running spares for damages.



TM 809-6

Figure 1. Packing and packaging of transmitter.

5. Shelter Requirements

The shelter housing for the transmitter must meet the following requirements:

a. The floor must be capable of supporting the weight of the equipment and of keeping the equipment in a level position.

b. Sufficient space must be available when repair work or withdrawal of any of the three decks is necessary. The transmitter should be so located that the power and signal cables are easily reached.

c. Adequate lighting for day and night operation must be provided. Position the transmitter so that the panel markings can be read easily by the operator.

6. Installation of Transmitter

The transmitter is shipped with all tubes and fuses in place.

a. For fixed station operation, the installation procedure consists of placing the transmitter in a suitable location (par. 5).

b. For mobile installation, the equipment must be bolted to the surface on which it is positioned. For this purpose, four holes are provided in the rectangular base. These holes are spaced 29 inches in length and $26\frac{7}{8}$ inches in width (center to center). Use hexagonal head bolts, at least $2\frac{1}{2}$ inches long, and $\frac{1}{2}$ -inch washers to fasten the transmitter to the surface. These bolts are not furnished.

7. Installation of Antenna Tuning Unit

a. When the tuning unit is unpacked, follow the checking procedures given in paragraph 4a through c.

b. Set the tuning unit on top of the transmitter and secure it to the transmitter with the four wing nuts (fig. 1 of TM 11-809-10).

8. Connections

(fig. 6 of TM 11-809-10 and fig. 2)

After installing the transmitter and antenna tuning unit, make the following connections. In several radio sets, such as Radio Sets AN/GLQ-2 and AN/GRC-26D, these connections (except for the handkey and carbon microphone) have been made by the manufacturer.

a. Power Input. Connect power Cord CD-763 between power receptacle J14 and the alternating-current (ac) line (115 volts, 50-60 cycles per second (cps), single phase).

b. CW Transmission. Connect the handkey to the key jack at the associated control box for the radio set.

c. AM Transmission. Connect the carbon microphone cable to CARBON MICROPHONE receptacle J11.

d. EXT EXC Transmission. Connect the external exciter output cable to EXT EXC receptacle J15.

e. FSK Transmission.

(1) In lettered models used with Radio Modulator MD-239/GR, check the two cables from the EXT EXC (J15) and FSK (J16) connectors of the transmitter to the MO IN and FSK OUT connectors of the modulator.

(2) When Radio Modulator MD-239/GR is not used, check the connection of the frequency-shift exciter cable to the FSK receptacle (J16).

f. FSK-AM Transmission. Make the checks in *d* and *e* (1) or (2) above.

g. Antenna.

(1) Connect the doublet antenna lead-in (if used) to the RF OUTPUT receptacle (J9).

(2) When the antenna tuning unit is used, connect:

(a) The coaxial cable between the RF OUTPUT receptacle (J9) and the input terminals on the side of the tuning unit.

(b) The lead from antenna to the antenna terminal at the rear of the tuning unit.

h. Associated Receiver. In an installation where an associated receiver uses the same antenna, check the connection at the RECEIVER receptacle (J10).

i. Jumper Plug. See that the jumper plug is inserted in J13 at the rear of the transmitter.

j. Remote Control Operation. In radio sets, a special purpose cable is usually supplied, but for

other installations when remote control is desired, a cable must be fabricated, to connect the remote control box to remote control receptacle J12 on the transmitter. The pins of J12 have the following functions:

- (1) Remove control of the push-to-talk and key relay K2 by shorting pin A to pin E (ground). In lettered models, shorting pin A to pin E produces remote control of slow release relay K9 and performs the keying function.

- (2) Remote control of high-voltage relay K6 by shorting pins B and C (115 volts ac).
- (3) Remote control modulation by connecting a telephone to pins D and E.
- (4) Remote control modulation by connecting a carbon mike to pins F and E.
- (5) Monitoring of continuous-wave (cw) keying by connecting a headset between pins H and E.
- (6) Disabling a receiver by shorting pin J to ground.

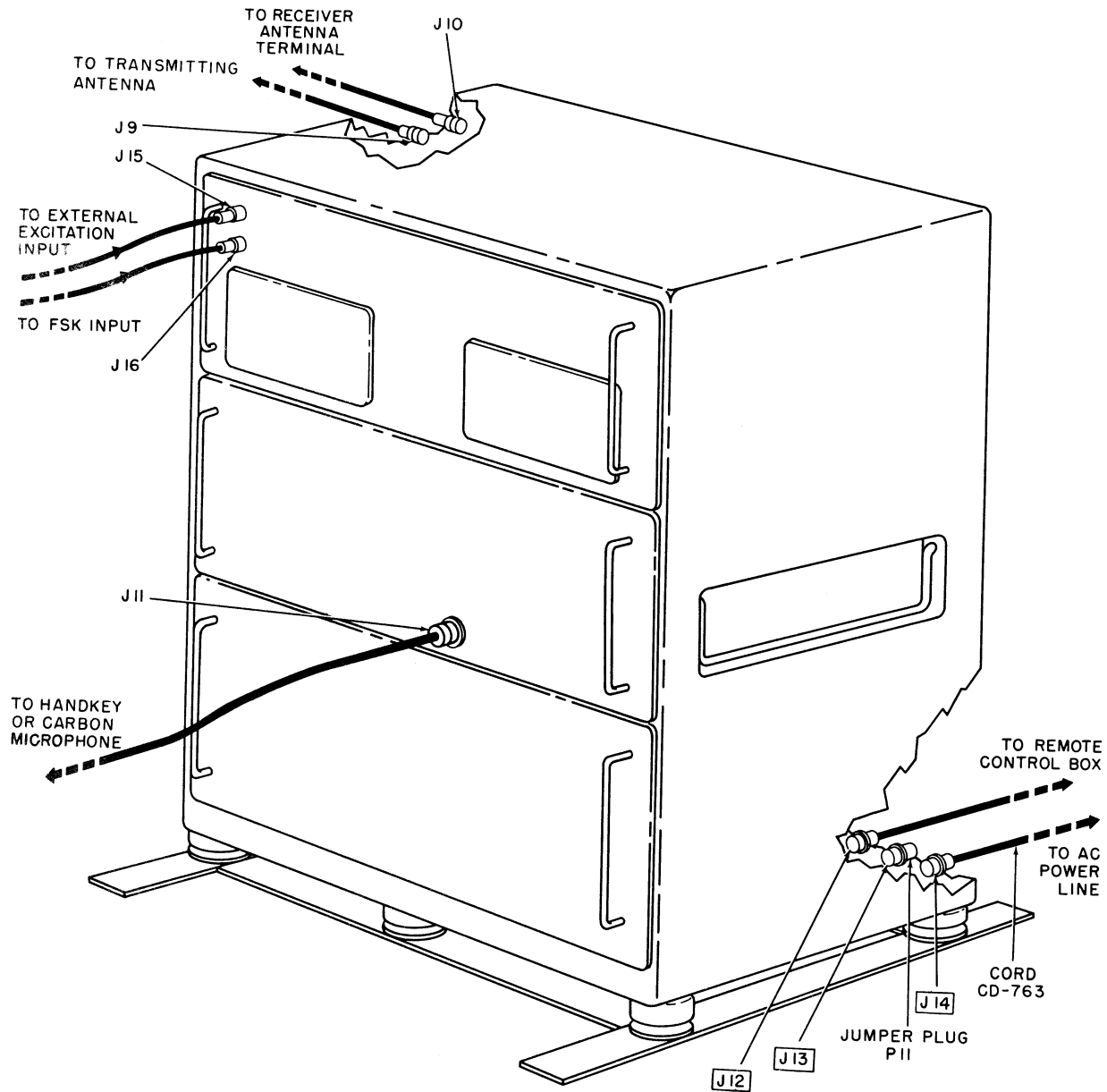


Figure 2. Transmitter cording diagram.

TM 809-10

9. Use of Modified Antenna Tuning Unit

(fig. 3)

When it is desired to transmit on frequencies from 1.5 to 2 megacycles (mc) a modified tuning unit must be used. Figure 3 shows the circuit of

a modified antenna tuning unit. In antenna tuning units so modified, it is not possible to operate with the range switch in the 10-20 M-C position. This range of frequencies can, however, be covered by use of a long-wire antenna (par. 17f(2) in TM 11-809-10).

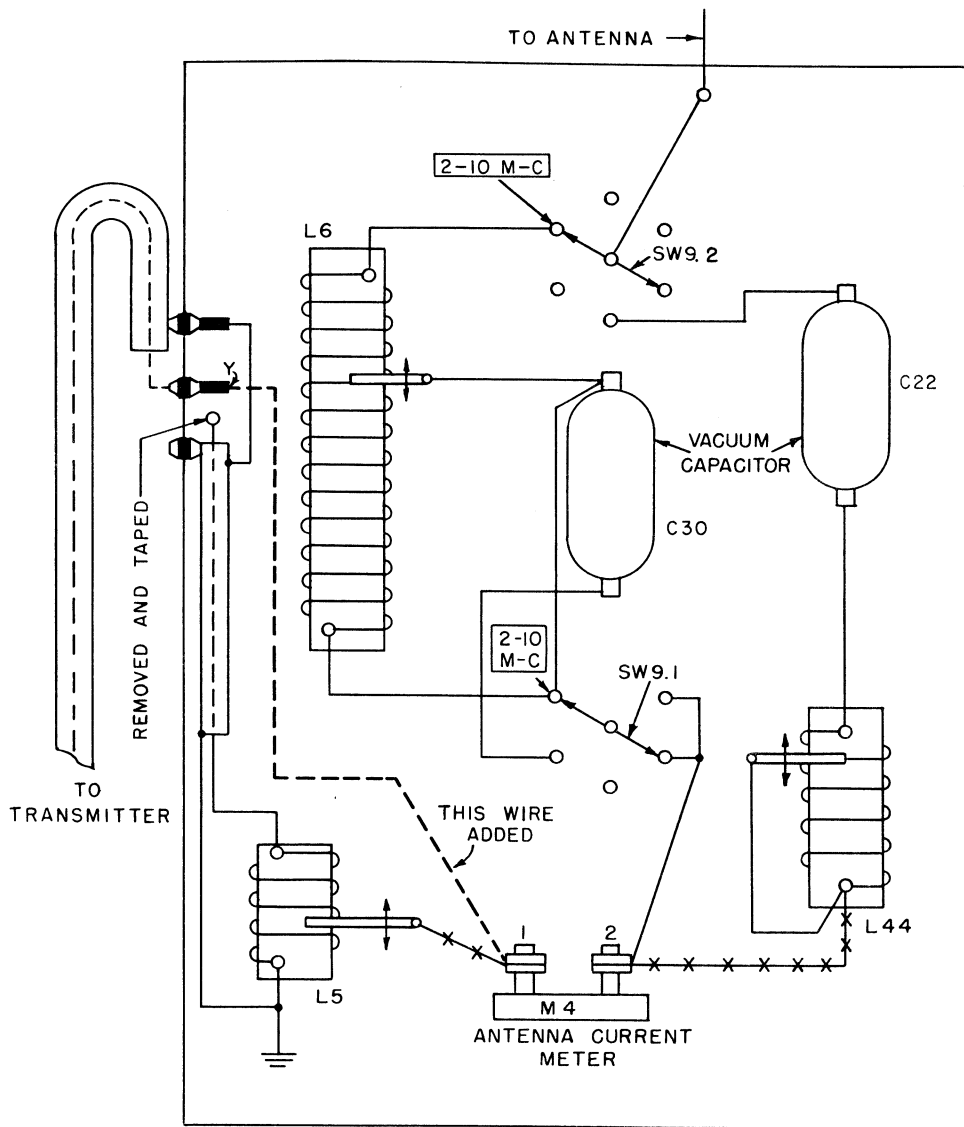


Figure 3. Modified antenna tuning unit, practical wiring diagram.

10. Internal Connections of Oscillator and Multiplier Subassemblies

(figs. 4 and 5)

Lettered models of the transmitter can function in combination with Radio Modulator MD-239/GR (an fsk modulator) or as general utility transmitters. Special RF cable adapters have been added to the internal cabling of these sets and installing personnel must connect the internal cables according to the intended use of the transmitter.

a. Preliminary Instructions. To check the internal cabling, proceed as follows:

- (1) Use the hexagonal T-socket wrench (fig. 4, TM 11-809-10) to loosen the Allen-head bolts which hold the RF deck to the cabinet.
- (2) Carefully pull the RF deck forward until plug P1, which connects to receptacle J1

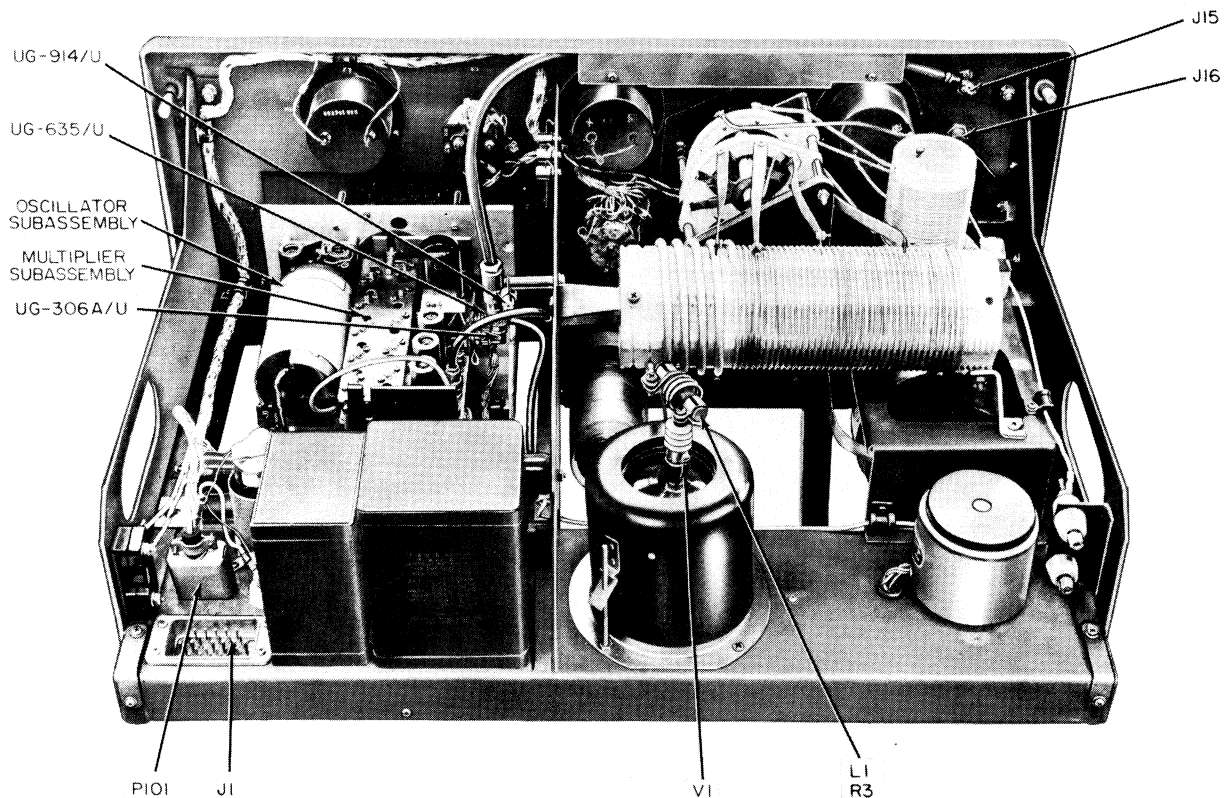
(fig. 4), is accessible, and disconnect P1 from J1.

Caution: The RF deck is quite heavy and is not equipped with stops; be careful to pull directly out so as not to smash tube V1 against the upper housing.

- (3) Place the RF deck on a bench or other flat surface.

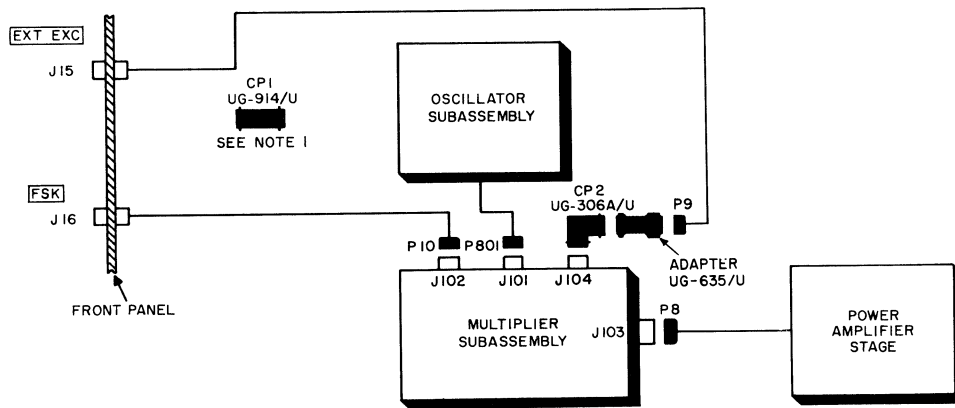
b. Connection for Use as General Utility Transmitter (A, fig. 5). To cable the transmitter for utility operation, proceed as follows:

- (1) Connect plug P801, which terminates the cable from the oscillator subassembly, to receptacle J101 on the multiplier subassembly.
- (2) Connect Adapter UG-635/U on plug P9 (termination of the cable from EXT EXC receptacle J15) to CP2 (UG-306A/U, fig. 4) connected to J104 on the multiplier subassembly.

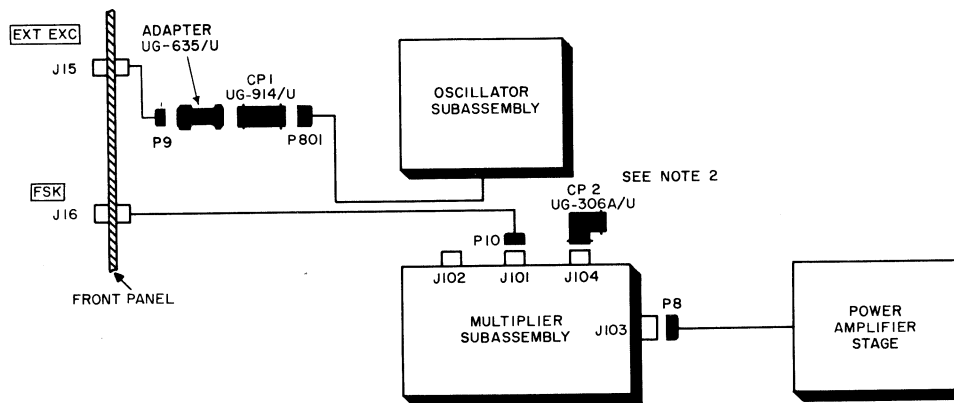


TM809-20-1

Figure 4. Radio Transmitter T-368C/URT, RF deck, top view.



A. INTERNAL CONNECTIONS FOR GENERAL USE



B. INTERNAL CONNECTIONS FOR USE WITH RADIO MODULATOR MD-239/GR

NOTES:

1. CONNECTOR ADAPTER UG-914/U IS NOT USED BUT LEFT CLIPPED IN PLACE.
2. CONNECTOR ADAPTER UG-306A/U IS NOT USED BUT LEFT CONNECTED TO J104.

TM809-20-2

Figure 5. Transmitter internal connections.

- (3) Connect plug P10, which terminates the cable from FSK receptacle J16, to receptacle J102 on the multiplier subassembly.
- (4) Connector-adapter CP1 (UG-914/U, fig. 4) located in the holder mounted on the side panel is not used.

c. *Connections for Use With Radio Modulator MD-239/GR* (B, fig. 5). To cable the transmitter for use with Radio Modulator MD-239/GR, proceed as follows:

- (1) Connect plug P801 from the oscillator subassembly to connector-adapter CP1 (UG-914/U).
- (2) Connect plug P9 (terminated by Adapter UG-635/U) from the EXT EXC receptacle cable to the other end of CP1 (UG-914/U). This connects the output signal from the first buffer stage to the EXT EXC jack.

- (3) Connect plug P10, which terminates the cable from FSK receptacle J16, to receptacle J101 on the multiplier sub-assembly. This connects the input from the radio modulator to the grid circuit of V101.
- (4) Right angle connector-adapter CP2 (UG-306A/U) on J104 of the multiplier sub-assembly is not used.

d. Replacement of RF Deck. After internal connections have been properly made to operate the transmitter with Radio Modulator MD-239/GR or as a general utility transmitter, replace the RF deck. Connect P1 to J1 and fasten the RF deck in place.

11. Clipper Gain Control Adjustment

Follow the AM tuning procedures of paragraph 17b(1) through (3) in TM 11-809-10. Adjust the clipper gain control (fig. 6) on the speech amplifier chassis on the modulator deck as follows:

a. Turn the CARBON MIKE GAIN control to its OFF position (counterclockwise).

b. Turn the clipper gain control (screw-driver adjustment) to its OFF position (counterclockwise). This is done by pulling the modulator deck out until the clipper control shaft can be seen and turning the control with a screw driver.

Warning: Be sure that the deck is not pulled out too far; injury to the installer or damage to the equipment may result because there are no stops to prevent the deck from falling out of the housing.

c. Push the deck back into the housing but do not tighten the bolts at this time.

d. Hold the microphone in one hand (approximately 4 inches to 6 inches from the face) and press the mike switch. Hum or whistle a sustaining note into the mouthpiece while turning up the CARBON MIKE GAIN control until approximately 250 milliamperes (ma) is read on the EXCITATION meter. If a telephone is used over a 600-ohm line, turn the 600 OHM LINE

GAIN control instead of the CARBON MIKE GAIN control.

e. Pull the deck out again far enough to turn the clipper gain control halfway on (clockwise) and then push it in again.

f. Repeat the procedure in *d* above and check the modulator plate current reading. If it exceeds 230 ma, the clipper control must be turned on more and if it is less than 230 ma, the clipper control must then be turned back a little.

g. Repeat the procedures in *e* and *f* above until 230 ma is the maximum reading.

h. Now talk normally into the microphone and check for a maximum reading of 230 ma on the EXCITATION meter. If 230 ma is not exceeded on peaks, the transmitter is adjusted for 100 percent modulation with peak clipping control for modulation over 100 percent.

i. Tighten the modulator deck bolts.

12. Sidetone Gain Control Adjustment

In several radio sets, sidetone can be heard through headsets at remote control junction boxes. Adjust the transmitter for CW operation (par. 19 of TM 11-809-10) and then adjust sidetone gain as follows:

a. Press the handkey.

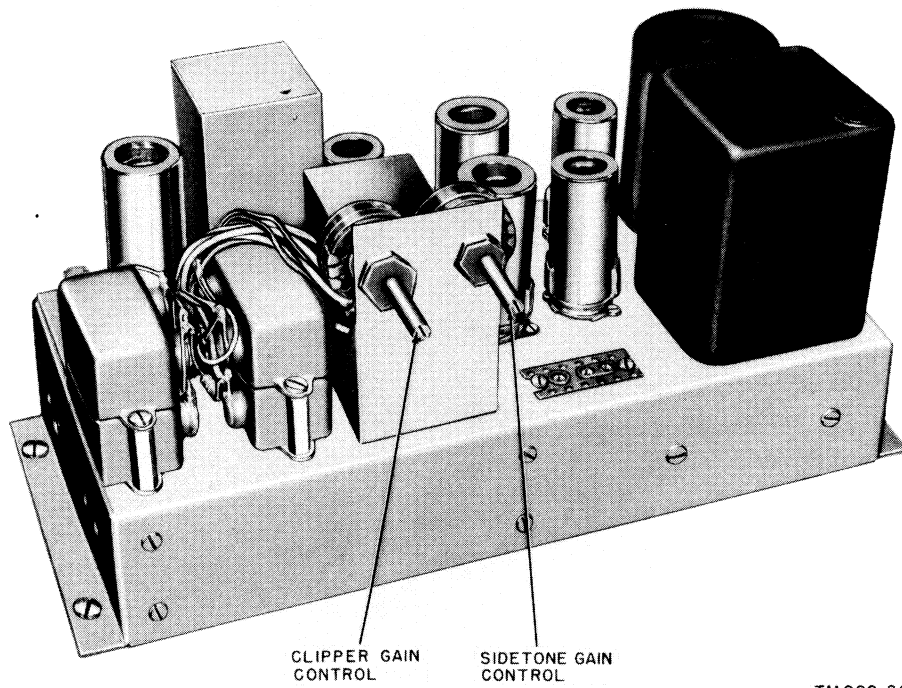
b. If the sidetone level heard in the headset is not satisfactory, pull the modulator deck out until the sidetone gain control shaft (fig. 6) can be seen.

c. With a screwdriver, turn the shaft clockwise to increase, or counterclockwise to decrease, the signal level.

Warning: Do not pull the deck out too far; there are no stops to prevent the deck from falling out. Injury to the installer or damage to the equipment may result.

d. Push the deck back into the housing, and press the handkey again to check sidetone level in the headset.

e. Repeat the procedures of *c* and *d* above until the sidetone level as heard in the headset is comfortable for the operator.



TM 809-20-3

Figure 6. Speech amplifier subassembly showing clipper gain and sidetone gain controls

CHAPTER 3

MAINTENANCE INSTRUCTIONS

Section I. MAINTENANCE

13. Scope of Unit Repairman's Maintenance

a. Following is a list of maintenance duties performed by the unit repairman. The scope of these instructions has been determined by the available tools, materials, test equipment, spare parts, and the MOS of the unit repairman.

b. Unit repairman's maintenance consists of the following:

- (1) Replacement of defective fuses.
- (2) Preventive maintenance (par. 15).
- (3) Lubrication (pars. 16 and 17).
- (4) Visual inspection (par. 18).
- (5) Trouble shooting (par. 19).
- (6) Tube testing (par. 20).

14. Tools, Materials, and Test Equipment Required

The tools, materials and test equipment required for unit repairman's maintenance are listed below.

a. *Tools.*

- (1) Three Allen wrenches (No. 4, 6, and 8) mounted on the RF deck metal partition.
- (2) A 3/8-inch hexagonal T-socket wrench (fig. 4, TM 11-809-10).
- (3) Tool Equipment TE-41.
- (4) Test prod (stock No. 3F3705-12-19).

b. *Materials.*

- (1) Cleaning Compound (Federal stock No. 7930-395-9542).
- (2) Cleaning cloth.
- (3) Fine sandpaper.
- (4) Grease, aircraft and instruments (GL), MIL-G-3278.
- (5) Lubricating oil, general purpose, preservative (PL special), MIL-L-644A.

c. *Test Equipment.*

- (1) Multimeter ME-77/U.
- (2) Electron Tube Test Set TV-7/U.

15. Unit Repairman's Preventive Maintenance (figs. 7 and 8)

a. *DA Form 11-238.* DA Form 11-238 is a preventive maintenance check list to be used by the operator and the unit repairman. Figures 7 and 8 show the form as used by the unit repairman. References in the item blocks are to paragraphs that contain additional maintenance information. Items not applicable to the transmitter and antenna tuning unit are lined out. Instructions for use appear on the form.

b. *Items.* The information shown in this subparagraph is supplementary to DA Form 11-238. The item numbers correspond to item numbers on the form.

Item	Maintenance procedures
11----	Clean air filters as follows: <ol style="list-style-type: none"> a. Use the blowers to blow out dust. b. Pour cleaning compound over a filter. Place a large basin under the filter to catch the compound. After the dirt particles settle, the clear liquid can be used again. c. Use a light water spray to flush out the loosened dirt. d. After the filter is dry, spray light oil sparingly on the side of the filter that faces the flow of air.
19----	Inspect, tighten, and lubricate the couplings and control shafts in the antenna tuning unit. Check gears of oscillator-multiplier and power amplifier tuning drive assemblies for wear or chipping.

<p>ADDITIONAL ITEMS FOR 2D AND 3D ECHELON INSPECTIONS</p> <p>26. REPAIRS TO POWER CABLES</p> <p>27. CHECK FOR NORMAL OPERATION.</p> <p>28. REPAIRS TO POWER CABLES</p> <p>IF DEFICIENCIES NOTED ARE NOT CORRECTED DURING THE INSPECTION, INDICATE ACTION TAKEN FOR CORRECTION.</p> <p><i>ITEM 7 - CORD CD-763 (POWER CABLE) FRAYED. REPORTED TO 2D ECHELON MAINTENANCE FOR REPAIR. (REPLACED CORD 18FEB, M/SGT R. DOUGLAS)</i></p>	<p>CONDITION</p> <p style="text-align: center;">✓</p>		
<p>MAINTENANCE CHECK LIST FOR SIGNAL EQUIPMENT SOUND EQUIPMENT, RADIO, DIRECTION FINDING RADAR, CARRIER, RADIOSONDE AND TELEVISION (AR 750-625)</p>			
<p>EQUIPMENT NOMENCLATURE RADIO TRANSMITTER T-368 CURT AND ANTENNA TUNING UNIT BC-939-B</p>			
<p>EQUIPMENT SERIAL NUMBER 427 610</p>			
<p style="text-align: center;">INSTRUCTIONS</p> <p>This form may be used for a period of one month by using the correct dates and weeks of the month. It is to be used as a Preventive Maintenance check list for Signal equipment in actual use, or for a check on equipment prior to issue.</p> <ol style="list-style-type: none"> For detailed Preventive Maintenance instructions see: <ol style="list-style-type: none"> The Technical Manual (in 3704 series) for the equipment. (See DA Pamphlet Number 3704 series) for the equipment. The Supply Bulletin (SB 47-100 series) for the equipment. (See DA Pamphlet Number 47-100 series) for the equipment. The Department of the Army Lubrication Order. (See DA Pamphlet Number 370-4) The following action will be taken by either the Communications Officer/Chief for 1st echelon, or the Inspector for higher echelon: <ol style="list-style-type: none"> Enter Equipment Nomenclature and Serial Number. Strike out items that do not apply to the equipment. Operator/Inspector will enter in the columns entitled CONDITION, on the proper line, a notation regarding the condition, using symbols specified under LEGEND. After operator completes each daily inspection he will initial over the appropriate dates under "Daily Condition for Month", then return form to his supervisor. 			
TYPE OF INSPECTION			
OPERATOR	2/3 ECHELON	DATE	SIGNATURE
✓		10 FEB	<i>Cpl Roy S. Barrie</i>
✓		17 FEB	<i>Cpl Roy S. Barrie</i>
	✓	18 FEB	<i>M/SGT Rodney Douglas</i>

DA FORM 11-238
 REPLACES DA FORMS 11-238, 1 NOV 65; 11-238, 1 MAR 66; 11-249, 11-250, AND 11-251, WHICH ARE OBSOLETE.

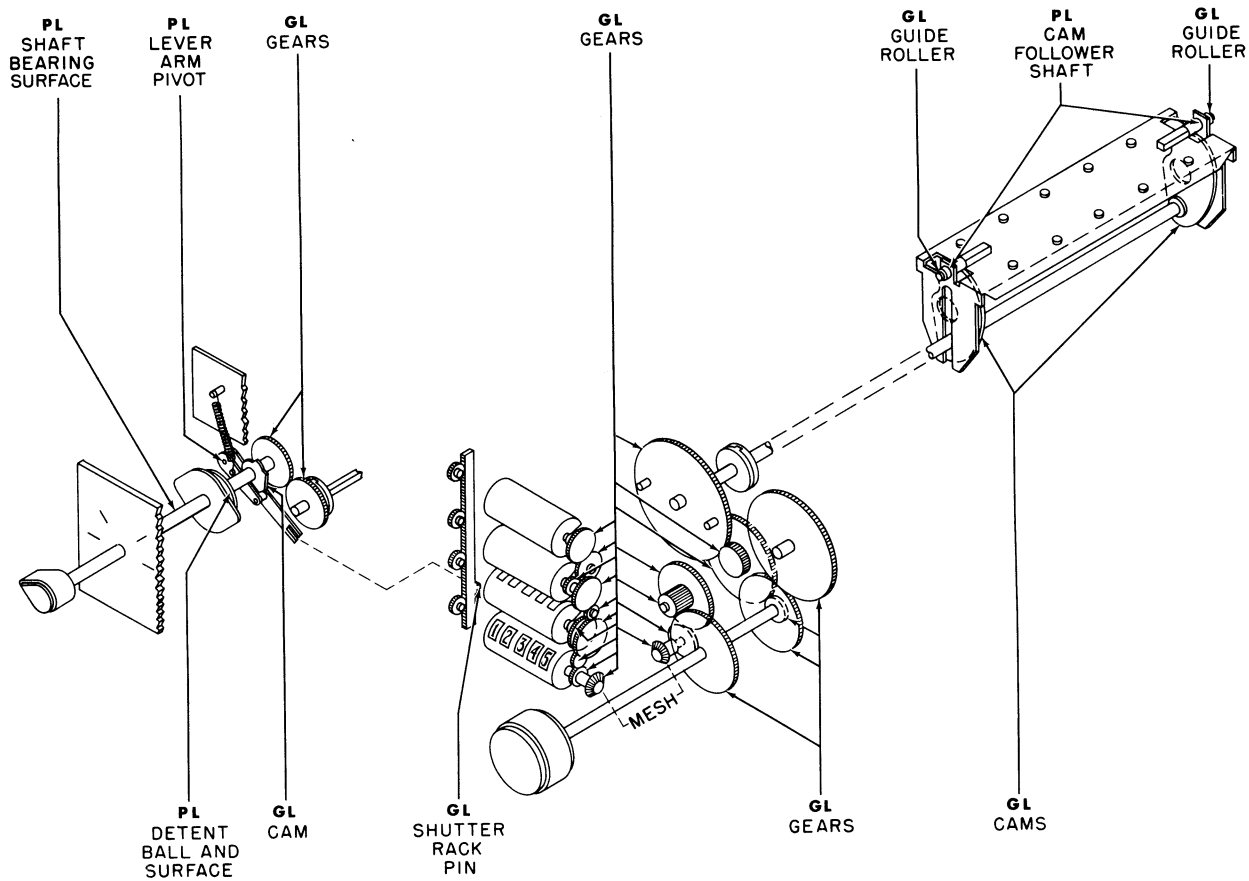
TM809-20-4

Figure 7. DA Form 11-238 as used by the unit repairman, pages 1 and 4.

NO.	DAILY ITEM	DAILY CONDITION FOR MONTH OF												ECH-ELON	RD					
		1	2	3	4	5	6	7	8	9	10	11	12			13	14	15	16	
<p>LEGEND for marking conditions: Satisfactory, Y. Adjustment, Repair or Replacement required, X. Defect corrected, (X).</p>																				
<p>1. COMPLETENESS AND GENERAL CONDITION OF EQUIPMENT. (Transmitter, cables, microphones, tubes, spare parts, technical manuals).</p>																				
<p>2. CLEAN DIRT AND MOISTURE FROM MICROPHONES, HEADSETS, KEYS, JACKS, PLUGS, COMPONENT PANELS.</p>																				
<p>3. INSPECT CONTROLS FOR NORMAL OPERATION.</p>																				
<p>4. CHECK FOR NORMAL OPERATION OF EQUIPMENT. BE ALERT FOR UNUSUAL OPERATION OR CONDITION.</p>																				
WEEKLY																				
		CONDITION EACH WEEK			ADDITIONAL ITEMS FOR 2D AND 3D ECHELON INSPECTIONS													CONDITION		
		1ST	2D	3D	4TH	5TH														
5. CLEAN EXTERIORS OF CASES, RACKS, MOUNTS.		✓	✓															RD	✓	
6. INSPECT MOUNTS, AND EXPOSED METAL SURFACES FOR RUST, CORROSION.		✓	✓															RD	(X)	
7. INSPECT CORDS, CABLE SHOCK MOUNTS FOR CUTS, KINKS, BREAKS, FRAYING, UNDU E STRAIN.		(X)																RD	✓	
8. CLEAN EXTERIORS OF CASES, RACKS, MOUNTS.																			✓	
9. INSPECT ACCESSIBLE ITEMS FOR LOOSENESS: SWITCHES, KNOBS, JACKS, CONNECTORS, LIGHTS, BLOWERS, ETC.																			✓	
10. INSPECT ACCESSIBLE ITEMS FOR LOOSENESS: SWITCHES, KNOBS, JACKS, CONNECTORS, LIGHTS, BLOWERS, ETC.		✓	✓															RD	✓	
11. CLEAN AND/OR INSPECT AIR FILTERS, BRASS NAME PLATES, DIAL AND METER WINDOWS.		✓	✓															RD	✓	
12. INSPECT TERMINAL BLOCKS FOR LOOSE CONNECTIONS, CRACKS AND BREAKS.																			✓	
13. INSPECT TRANSFORMERS, CHOKES, POTENTIOMETERS AND RHEOSTATS FOR OVERHEATING AND OIL LEAKAGE.																			✓	
14. INSPECT CABLES FOR CORROSION, CRACKS AND BREAKS.																			✓	
15. INSPECT SEATING OF READILY ACCESSIBLE PLUG-OUT ITEMS: TUBES, LAMPS, FUSES, CONNECTORS.																			✓	
16. INSPECT RELAYS AND CIRCUIT BREAKERS FOR LOOSE MOUNTINGS, BAD CONTACTS, MISALIGNMENT OF CONTACTS AND SPRINGS, PROPER SPRING TENSION.																			(X)	
17. INSPECT RESISTORS, BUSHINGS AND INSULATORS FOR CRACKS, CHIPPING, BLISTERING, MOISTURE, DISCOLORATION.																			✓	
18. CLEAN AND TIGHTEN SWITCHES, TERMINAL BLOCKS, BLOWERS, RELY CASES AND INTERIORS OF CHASSIS AND CABINETS NOT READILY ACCESSIBLE.																			✓	
19. INSPECT TERMINAL BLOCKS FOR LOOSE CONNECTIONS, CRACKS AND BREAKS.																			✓	
20. INSPECT TERMINALS OF LARGE FIXED CAPACITORS AND RESISTORS FOR DIRT, CORROSION, LOOSE CONTACTS.																			✓	
21. INSPECT TRANSFORMERS, CHOKES, POTENTIOMETERS AND RHEOSTATS FOR OVERHEATING AND OIL LEAKAGE.																			✓	
22. INSPECT CABLES FOR CORROSION, CRACKS AND BREAKS.																			✓	
23. INSPECT TRANSFORMERS, CHOKES, POTENTIOMETERS AND RHEOSTATS FOR OVERHEATING AND OIL LEAKAGE.																			✓	
24. INSPECT CABLES FOR CORROSION, CRACKS AND BREAKS.																			✓	
25. INSPECT TRANSFORMERS, CHOKES, POTENTIOMETERS AND RHEOSTATS FOR OVERHEATING AND OIL LEAKAGE.																			✓	
ADDITIONAL ITEMS FOR 2D AND 3D ECHELON INSPECTIONS																				
26. INSPECT CABLES FOR CORROSION, CRACKS AND BREAKS.																				
27. INSPECT TRANSFORMERS, CHOKES, POTENTIOMETERS AND RHEOSTATS FOR OVERHEATING AND OIL LEAKAGE.																				
28. INSPECT CABLES FOR CORROSION, CRACKS AND BREAKS.																				
29. INSPECT TRANSFORMERS, CHOKES, POTENTIOMETERS AND RHEOSTATS FOR OVERHEATING AND OIL LEAKAGE.																				

CONTINUED ON PAGE 4

Figure 8. DA Form 11-238 as used by the unit repairman, pages 2 and 3.



LUBRICANTS	INTERVAL
GL - GREASE, AIRCRAFT AND INSTRUMENT (LOW AND HIGH TEMPERATURE), PER MIL-G-3278.	6 MONTHS
PL - LUBRICATING OIL, PRESERVATIVE, PER MIL-L-644A WITH AMEND. I.	

TM809-20-16

Figure 9. Lubrication of oscillator-multiplier tuning drive assembly.

16. Lubrication of Oscillator-Multiplier Assembly and Power Amplifier Tuning Drive Assembly

(figs. 9 and 10)

a. The lubrication instructions for the oscillator-multiplier tuning drive assembly are given in figure 9. The power amplifier tuning (and loading) drive assembly lubrication instructions are given in figure 10. The type of lubricant to be used, the interval, and specific instructions for each part are given in these figures. Grease (GL), low and high temperature, per MIL-G-3278 is applied to the gear teeth; and oil (PL special), per MIL-L-644A, is applied to the bearing surfaces.

b. Do not apply excessive amounts of lubricants. Do not apply lubricants at points other than those indicated on the lubrication illustrations.

c. Be sure that the lubricants and the points to

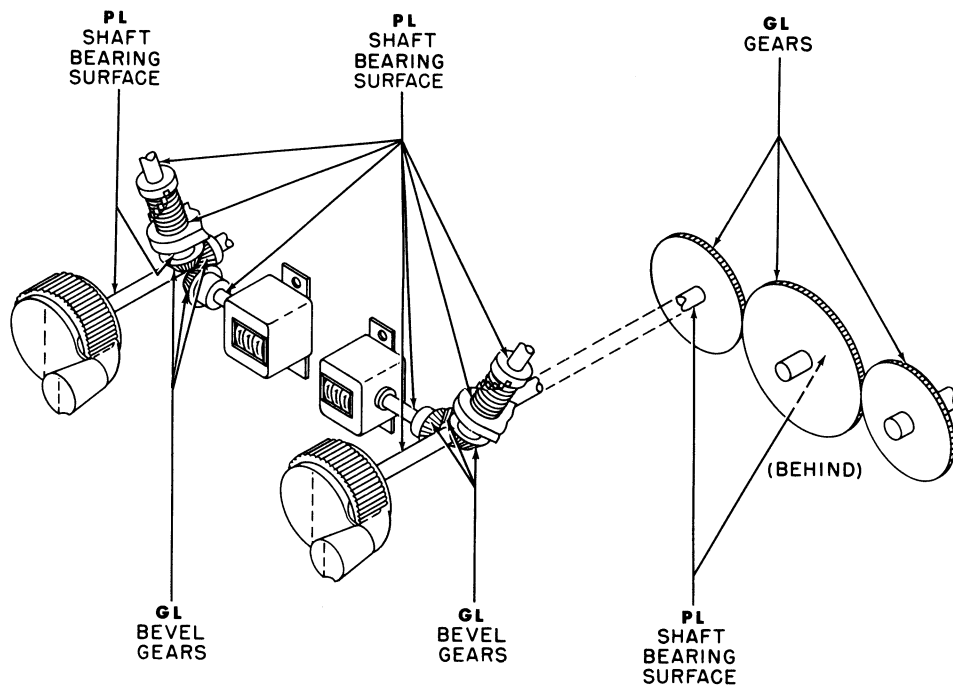
be lubricated are clean and free from sand, grit, or dirt. These abrasives are the primary cause of bearing wear. Use cleaning compound to clean all parts. Before lubrication, clean all surfaces to be lubricated. Use a lint-free cloth dampened with cleaning compound. Keep the fluid off surrounding parts.

17. Lubrication of Antenna Tuning Unit

Use grease (GL) to lubricate the following points in the tuning unit:

- a. Loading coil contact roller shafts.
- b. Coupling adjustment coil contact roller shaft.
- c. Tuning control bevel pinions.
- d. Coupling adjustment bevel pinion.

Warning: Do not lubricate the inductors, contact shoes, or the associated rollers which make contact with them. Use a soft dry brush to remove small metallic particles from the surface of the inductors.



LUBRICANTS		INTERVAL
GL	GREASE, AIRCRAFT AND INSTRUMENT (LOW AND HIGH TEMPERATURE), PER MIL-G-3278.	6 MONTHS
PL	LUBRICATING OIL, PRESERVATIVE, PER MIL-L-644A WITH AMEND. I.	

TM809-20-15

Figure 10. Lubrication of power amplifier tuning drive assembly.

Section II. TROUBLESHOOTING

18. Visual Inspection

Before operating the equipment, inspect it. This will save repair time and may also avoid further damage to the transmitter.

a. Complete failure of the transmitter often may be caused by one or more of the following faults:

- (1) Improperly connected power cord.
- (2) Worn, broken, or disconnected cords or plugs.

- (3) Blown fuses or tripped circuit breaker.
- (4) Switches (or other controls) set incorrectly.

b. Partial failure of the transmitter often may be caused by one or more of the following faults:

Note. The individual decks (RF, modulator, and power supply) of the transmitter may be completely removed for servicing. To prevent damage to the wiring be *sure* that no deck is pulled out of the cabinet any farther than just enough to permit removal of the interconnecting plugs. Both sides of each deck must be supported when removing it from the cabinet because mechanical stops are not supplied on this equipment.

- (1) Faulty relay contacts, caused by overloads.
- (2) Defective resistors, caused by overheating; look for blistering or discoloration of the paint.
- (3) Defective tubes (cracked envelopes or filaments not lighted).
- (4) Knobs of band switches, tuning controls, or antenna tuning unit controls loose on shaft.
- (5) Jumper plug out of receptacle at rear of transmitter (fig. 2).

19. Troubleshooting by Using Equipment Performance Check List

(figs. 11-20)

Caution: Radio Transmitter T-368(*)/URT contains extremely high voltages which are dangerous to life if contacted. The protective electrical interlock switches should not be relied upon. A red pilot lamp, labeled PLATE POWER, on the front panel of the transmitter indicates when the high-voltage power supply is turned on. Since this lamp may burn out, however, do not rely on it to show that no high voltages are present. Use the test prod provided to insure safety.

a. *General.* The equipment performance check list will assist the unit repairman to locate the trouble in the transmitter systematically. All corrective measures which the unit repairman can perform are given in the *corrective measures* column. When using the check list, start at the beginning and follow each step in order. If the corrective measures indicated do not fix the equipment, troubleshooting by a higher echelon is required. Note on the repair tag how the equipment performed and what corrective measures were taken.

b. *Procedure.* Place the set in operation. Operate the equipment as shown in the check list below.

	Item No.	Item	Action or condition	Normal indications	Corrective measures
PRELIMINARY STARTING PROCEDURE	1	FILAMENT POWER circuit breaker.	Throw to OFF.		
	2	PLATE POWER circuit breaker.	Throw to OFF.		
	3	PLATE RELAY switch.	Throw to OFF (down).		
	4	TUNE-OPERATE switch (TUNE-NORMAL switch in A and C models).	Throw to TUNE.		
	5	EXCITER PLATE POWER switch (basic model). KEYING switch (lettered models).	Throw to OFF. Set to NORMAL.		
	6	BAND SELECTOR switch.	Turn to desired band.	Proper bar exposed on dial and pointer set at desired band.	Secure knob to shaft. Check switch.
	7	TUNING CONTROL	Turn to desired operating frequency.	Proper number in mc appears.	Higher echelon repair required.
	8	P A BAND SWITCH.	Turned to desired band.	Pointer at desired band.	Secure knob to shaft. Check switch.
	9	POWER AMPLIFIER TUNING and POWER AMPLIFIER LOAD-ING controls.	Settings found from calibration charts for desired frequency.	Numbers rotate to proper settings.	Higher echelon repair required.

PRELIMINARY STARTING PROCEDURE

Item No.	Item	Action or condition	Normal indications	Corrective measures
10	SERVICE SELECTOR switch.	Turn to CW-----	Pointer at type of service selected.	Secure knob to shaft. Check switch.
11	EXCITATION METER SWITCH. <i>When using antenna Tuning Unit BC-939-B.</i>	Place at P A GRID X2 position.	Pointer at desired meter range.	Secure knob to shaft. Check switch.
12	Range switch-----	Set to desired range----	Pointer at desired range.	Secure knob shaft. Check switch.
13	FREQUENCY control	Crank to desired setting found from calibration charts.	Numbers rotate to proper setting.	Higher echelon repair required.
14	COUPLING control---	Turn to desired setting found from calibration charts.	Numbers rotate to proper setting.	Secure knob to shaft. Higher echelon repair required.
15	FILAMENT POWER circuit breaker.	Throw to ON. Adjust FILAMENT VOLTAGE control for 5-volt reading on FIL VOLTAGE meter.	Green light on. Blowers go on. A 5-volt reading on FIL VOLTAGE meter.	Check power Cord CD-763 and connectors between ac source and ac power receptacle J14. Check cables to J7 (power supply deck), J6 and J2 (modulator deck), and J1 (RFdeck) and the connectors. Check 6- and 3-ampere fuses (F1 and F2). Check FIL VOLTAGE meter M1 and FILAMENT VOLTAGE control R18. Check blowers B1 and B2 and FILAMENT POWER circuit breaker CB1. Check FILAMENT POWER lamp I 3.
16	FILAMENT POWER circuit breaker.	Throw to OFF-----	Green light and blowers go off. Reading on FIL VOLTAGE meter drops to zero.	
17	PLATE POWER circuit breaker and PLATE RELAY switch.	Throw to ON (up) positions.		
18	FILAMENT POWER circuit breaker.	Throw to ON-----	See item 15. Red light goes on approximately 25 seconds after circuit breaker goes on. Also P A PLATE METER shows a low reading.	See item 15. Check PLATE POWER circuit breaker CB2 and red lamp I 4; THERMAL RESET, PLATE RELAY and OVERLOAD RESET switches. Check relays K5, K6, K7, and K8 on power supply deck under protective cover. Check P11 for firm seating in jumper plug receptacle J13. Check high-voltage rectifier tubes V18 and V19 and see that all decks are closed. Check P A PLATE meter M3. Check clamper tube V2.

	Item No.	Item	Action or condition	Normal indications	Corrective measures
PRELIMINARY STARTING PROCEDURE	19	EXCITATION METER SWITCH.	Turn to P A GRID X2 and INT AMP PLATE X10.	No readings on EXCITATION meter.	See item 18. Check modulator tubes V9 and V10 and EXCITATION meter M2. Check bias rectifier tube V11 if reading is excessive.
	20	EXCITATION METER SWITCH.	Turn to MOD PLATE X20.	Reading (approximately 50 ma) appears on EXCITATION meter.	
	21	PLATE POWER circuit breaker and PLATE RELAY switch.	Turn to OFF (down) positions.	Red light goes off and P A PLATE meter reading drops to zero.	
	22	EXCITATION METER SWITCH.	Turn to P A GRID X2.		
	23	EXCITER PLATE POWER switch (basic model). Keying switch (lettered models).	Throw to ON (up)----- Set to CONTINUOUS.	8 ma minimum appears on EXCITATION meter.	
	24	EXCITATION METER SWITCH.	Turn to INT AMP PLATE X10.	20 to 70 ma reading on EXCITATION meter.	Check low-voltage power supply rectifier tubes. Check tubes V801, V802, V101 through V104 in exciter sub-assembly. Check cable between P101 and J8 on RF deck. Check internal cabling for proper connections (par. 10). Check slow release relay K9 and KEYING switch S6 (lettered models only). See item 23.
EQUIPMENT PERFORMANCE		<i>CW operation</i>			
	25	SERVICE SELECTOR switch.	Turn to CW.		
	26	EXCITER PLATE power (basic model). KEYING switch (lettered models).	Turn to ON (up) position. Set to CONTINUOUS.		
	27	PLATE POWER circuit breaker and PLATE RELAY switch.	Turn to ON (up) position.	Readings on P A PLATE and EXCITATION meter.	
	28	POWER AMPLIFIER TUNING control.	Adjust for resonance---	Minimum reading on P A PLATE meter.	Check pa tube V1.
	29	POWER AMPLIFIER LOADING and POWER AMPLIFIER TUNING controls.	Adjust loading control for 150 ma pa plate current. Readjust tuning control for minimum reading on meter. Keep reading 150 ma with loading control.	150 ma on P A PLATE meter.	See item 28.

EQUIPMENT PERFORMANCE

Item No.	Item	Action or condition	Normal indications	Corrective measures
30	TUNE-OPERATE (TUNE-NORMAL in A and C models) switch.	Throw to OPERATE (NORMAL position in A and C models)	Reading on P A PLATE meter increases to 350 ma (approximately).	Check switch. Check OVERLOAD RESET. Adjust COUPLING control. Adjust FREQUENCY control. Check R. F. OUTPUT receptacle J9.
31	ANTENNA CURRENT.	Key held closed	ANTENNA CURRENT meter indication.	Check control settings, tuning, coupling, and antenna range switch. Check handkey.
32	EXCITER PLATE POWER switch (basic model). KEYING switch (lettered models). <i>AM operation</i>	Throw to OFF Throw to NORMAL.	Equipment ready for cw transmission.	
33	SERVICE SELECTOR switch.	Turn to AM.		
34	EXCITATION METER switch.	Set at P A GRID X2.		
35	TUNE-OPERATE switch (TUNE-NORMAL in A and C models).	Set to TUNE position.		
36	KEYING switch (lettered models). EXCITER PLATE POWER switch (basic model).	Set to CONTINUOUS. Turn to ON (up) position.	Reading on EXCITATION meter (P A GRID X2 position).	See item 23.
37	PLATE POWER circuit breaker and PLATE RELAY switch.	Turn to ON (up) position.	Reading on P A PLATE meter.	
38	POWER AMPLIFIER TUNING control.	See item 28.		
39	POWER AMPLIFIER LOADING control.	See item 29, but adjust for 125 ma pa plate current.		
40	TUNE-OPERATE switch (TUNE-NORMAL in A and C models).	Throw to OPERATE (NORMAL in A and C models).	Reading on P A PLATE meter increases to 275 ma.	See items 30 and 31.
41	EXCITATION METER SWITCH.	Set to MOD PLATE X20.	50 ma on EXCITATION meter.	Check MODULATOR BIAS control R25 and modulator tubes V9 and V10.
42	MODULATOR BIAS control.	Adjust control for 50 ma modulator plate current.	See item 41	See item 41.
43	EXCITER PLATE POWER (KEYING switch in lettered models) and PLATE RELAY switches.	Throw to OFF (down) (KEYING switch to NORMAL in lettered models).	No readings on P A PLATE and EXCITATION meters.	Check switches.

	Item No.	Item	Action or condition	Normal indications	Corrective measures
EQUIPMENT PERFORMANCE	44	Carbon microphone and mike switch.	Adjust for 100 percent modulation (par. 11).	230 ma (max) on EXCITATION meter.	Check mike and mike switch. Check input (J11 and P4). Test speech amplifier tubes V12, 13, 14 and 15. Inspect cable and contacts of J3. Check SERVICE SELECTOR switch.
	45	Telephone <i>EXT EXC operation</i>	See item 44	See item 44	See item 44 and check also telephone and telephone input (J12 and P5).
	46	SERVICE SELECTOR switch.	Turn to EXT EXC.		
	47	EXCITATION METER SWITCH.	Turn to P A GRID X2.		
	48	KEYING switch (EXCITER PLATE POWER switch in basic model).	Set to CONTINUOUS (EXCITER PLATE POWER switch to ON (up) position).		
	49	PLATE POWER circuit breaker and PLATE RELAY switch.	Throw to ON (up) position.		
	50	Apply external excitation input.	Connect to EXT EXC jack.		
	51	TUNING CONTROL	Adjust for max grid current.	Reading on EXCITATION meter between 8 and 12 ma.	Check external excitation relay and signal input. Check internal RF deck connections.
	52	POWER AMPLIFIER LOADING and POWER AMPLIFIER TUNING controls.	See items 28 and 29	See items 28 and 29	See items 28 and 29.
	53	TUNE-OPERATE switch (TUNE-NORMAL in A and C models). <i>FSK operation</i>	Throw to OPERATE (NORMAL in A and C models).	See item 30. Equipment ready for transmission of external excitation.	See item 30.
54	SERVICE SELECTOR switch. Remainder of check performed as described under EXT EXC operation. <i>FSK-AM operation</i>	Turn to FSK.			
55	SERVICE SELECTOR switch. Remainder of check performed as described under FSK and AM operation.	Turn to FSK-AM.			
STOP	56	FILAMENT POWER circuit breaker.	Throw to OFF	FILAMENT POWER and PLATE POWER lights go out. No meter readings. Blowers go off.	

20. Tube Testing Techniques

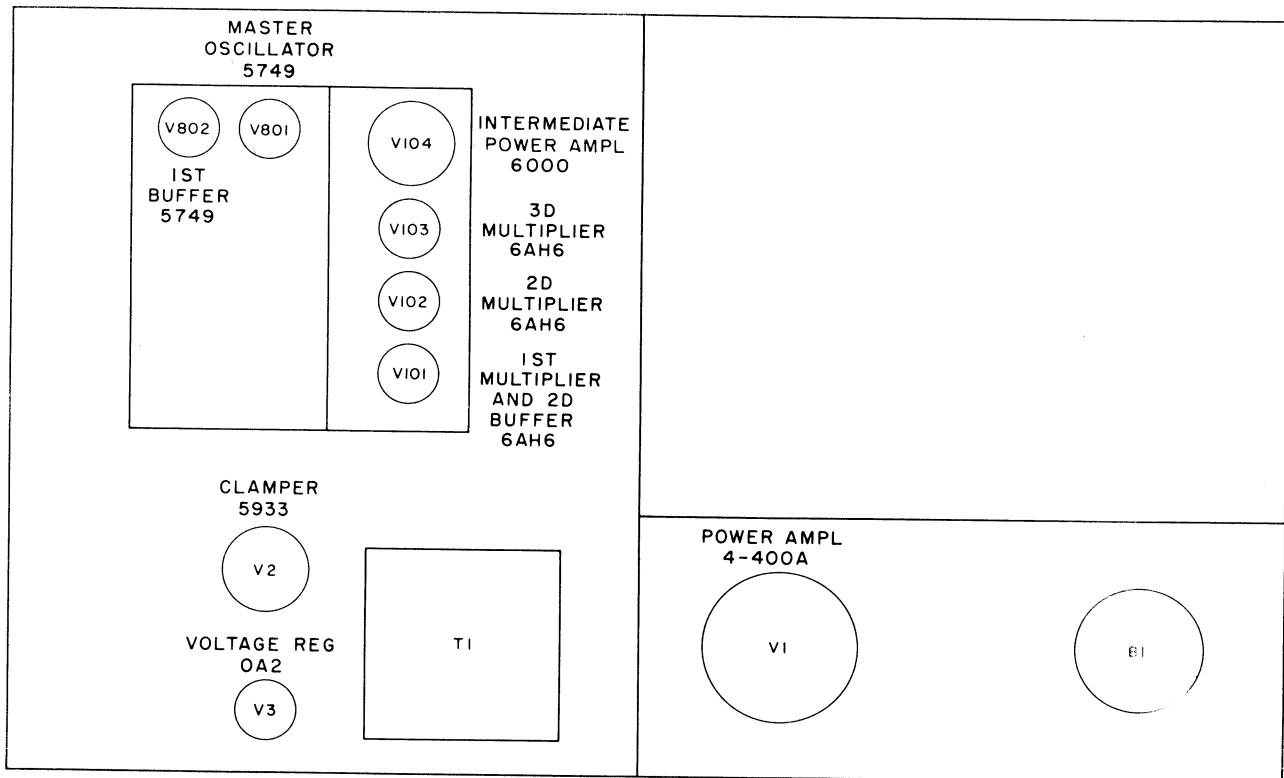
When trouble occurs, check all cabling, connections, and the general condition of the equipment before attempting removal of electron tubes. Try to isolate the trouble to a particular unit or section of the equipment (par. 19b). Tube locations for various transmitter models are shown in figures 11 through 20. Do not discard tubes merely because the tubes have been used for a specified length of time. Satisfactory operation in a circuit is the final proof of tube quality. The tube in use may work better than a new one.

a. Use of Tube Tester. All tubes except the modulator (type 4D21) and pa tubes (type 4-400A) can be checked in the tube tester. Remove and test only one tube at a time. Discard a tube only if its defect is obvious or if the tube tester shows it to be defective. Do not discard a tube that tests at or just above its minimum test limit on the tube tester. Replace the original

tube, or insert a new one if required, before testing the next one.

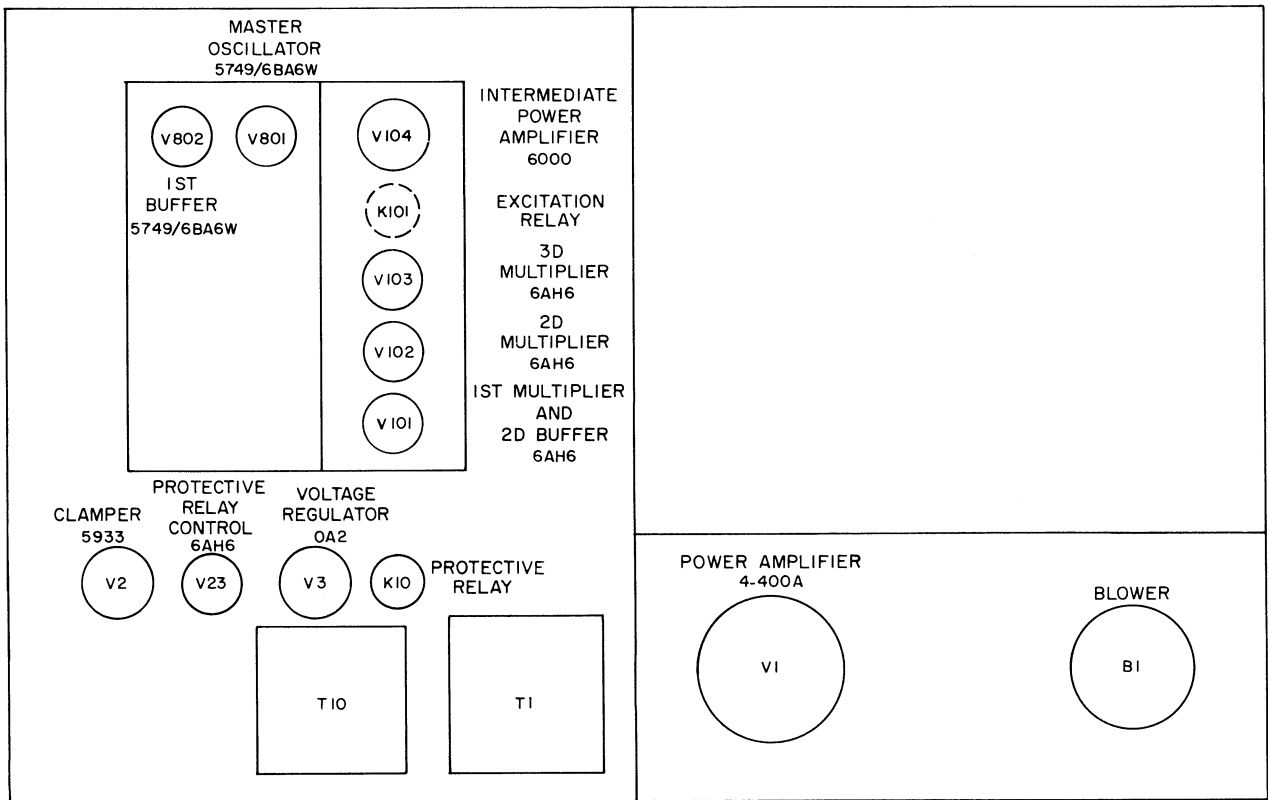
b. Tube Substitution Method. For the modulator and pa tubes or if a tube tester is not available, check tubes by the tube substitution method.

- (1) Replace the suspected tubes, one at a time, with new tubes. If the equipment becomes operative, discard the last tube removed.
- (2) Reinsert the remaining original tubes, one at a time, in the original sockets. If equipment failure occurs during this step, discard the last original tube. Do not leave a new tube in a socket if the equipment operates satisfactorily with the original tube.
- (3) If tube substitution does not correct the trouble, reinsert the original tubes in the original sockets before forwarding the defective equipment for higher echelon repair.



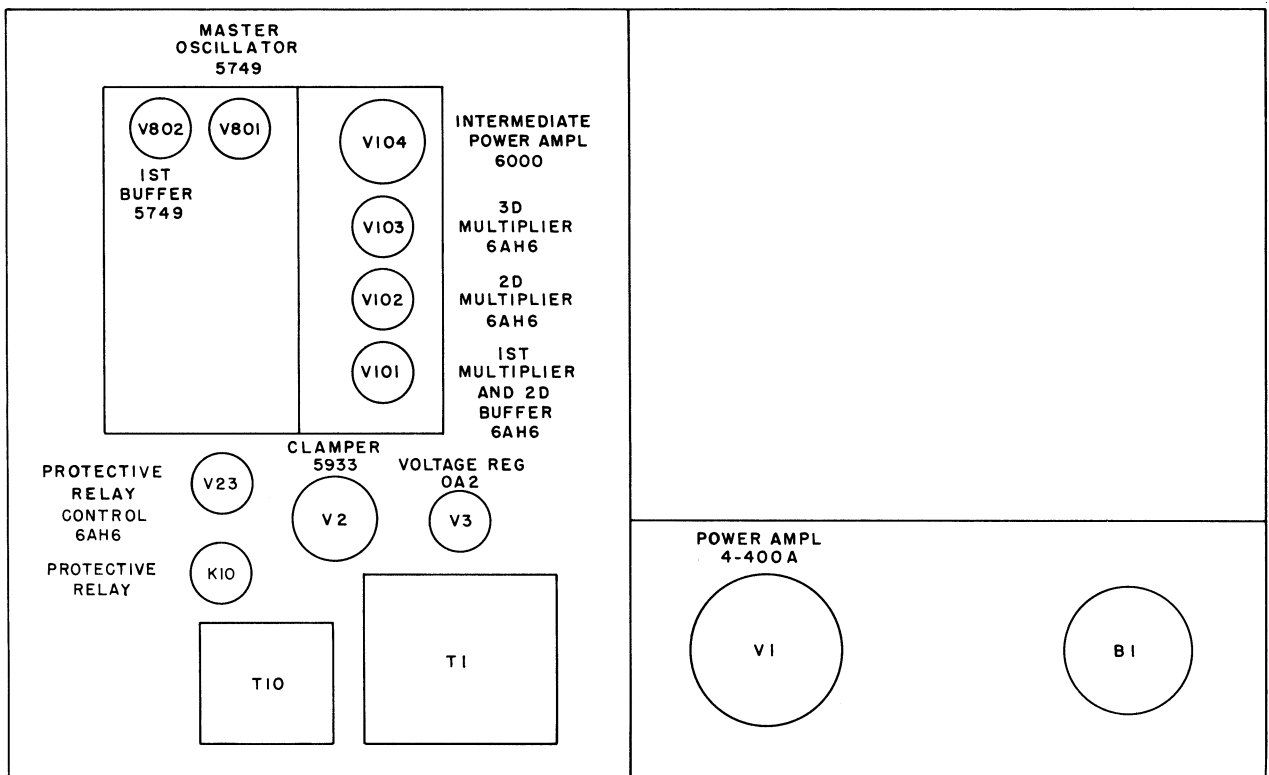
TM 809-7

Figure 11. RF deck tube location, basic model.



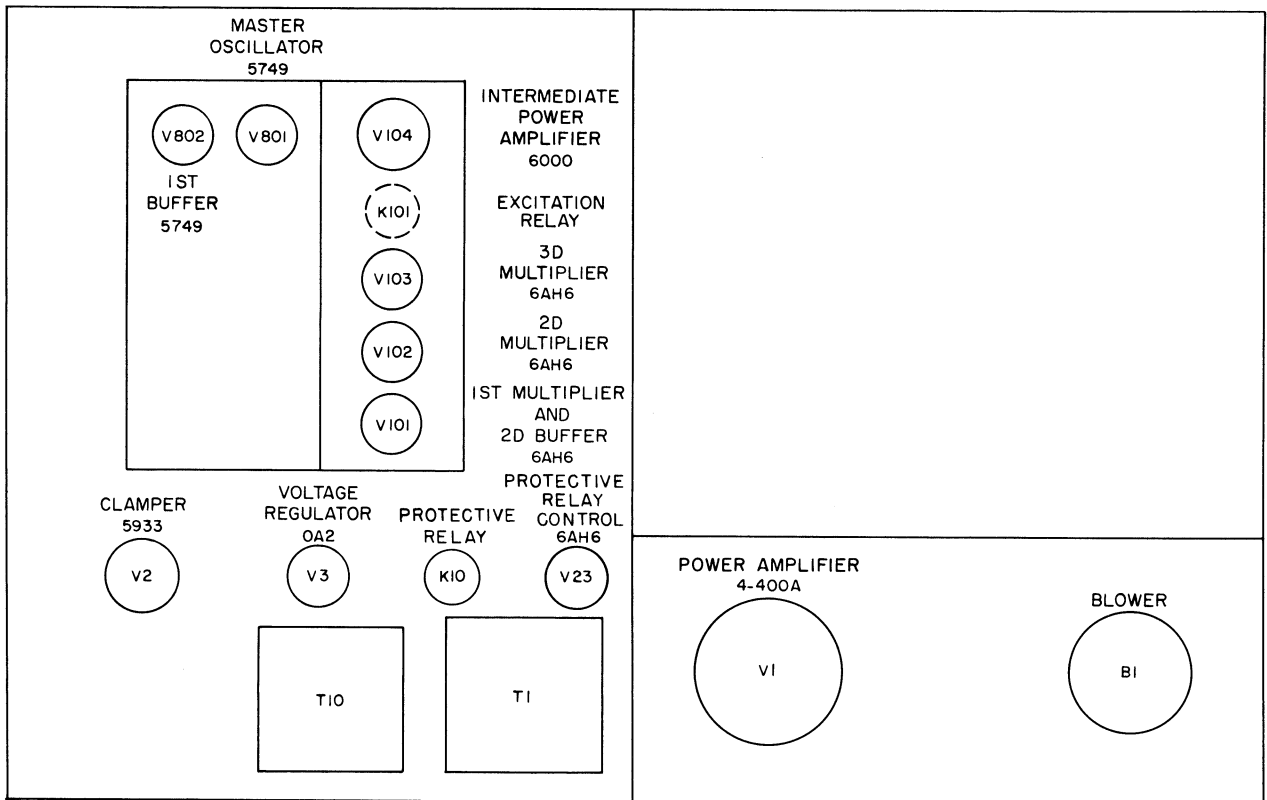
TM809-C4-14

Figure 12. RF deck tube location, A model.



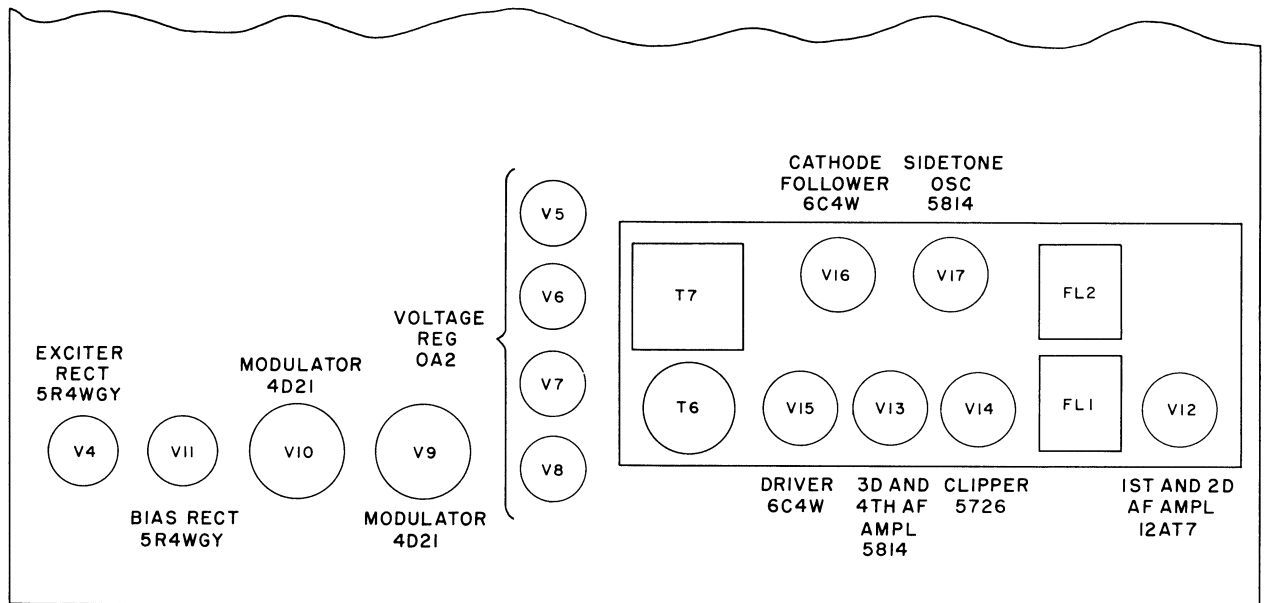
TM 809-C1-14

Figure 13. RF deck tube location, B model.



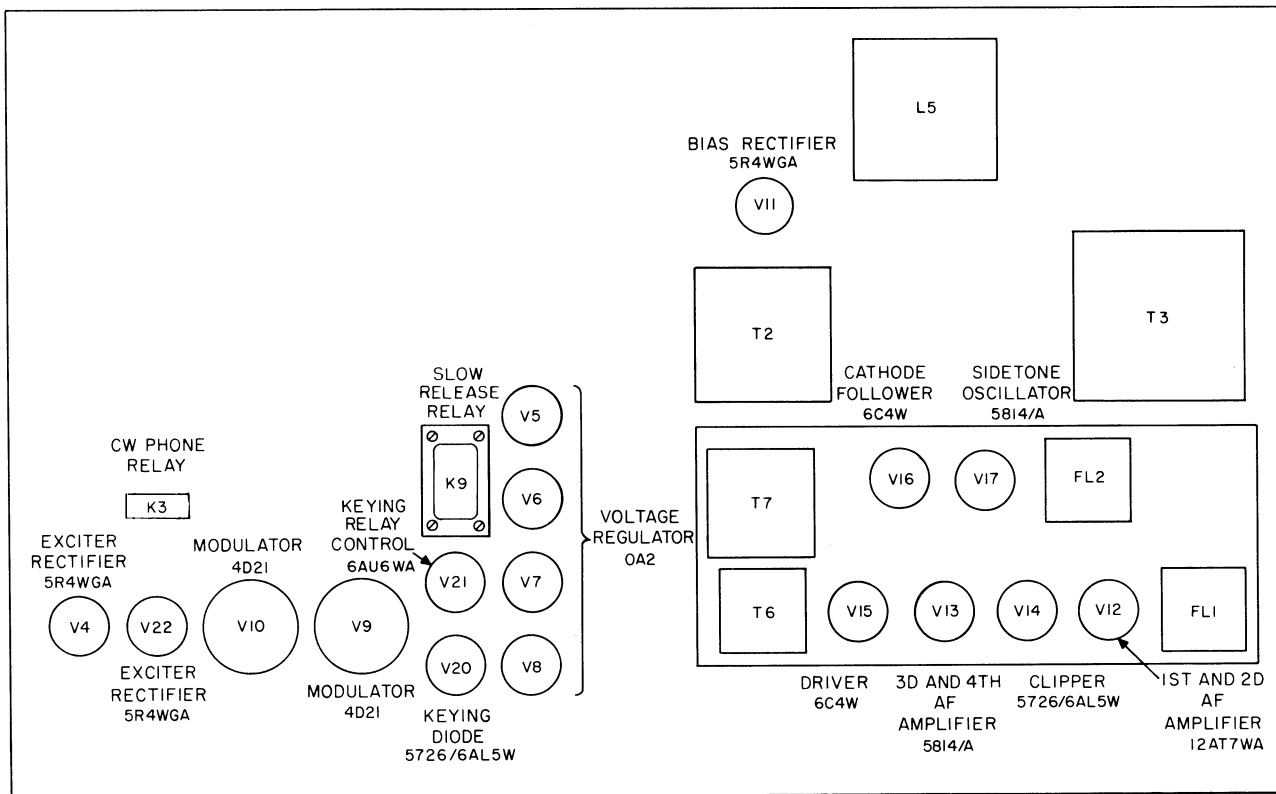
TM809-C2-14

Figure 14. RF deck tube location, C model.



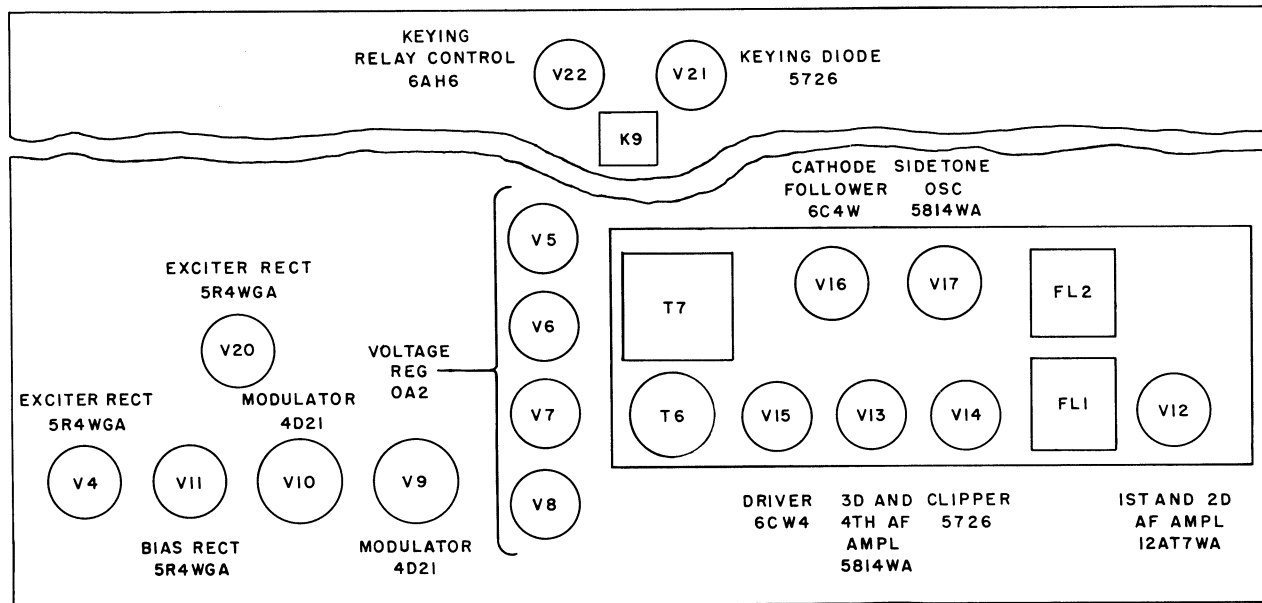
TM 809-8

Figure 15. Modulator deck tube location, basic model.



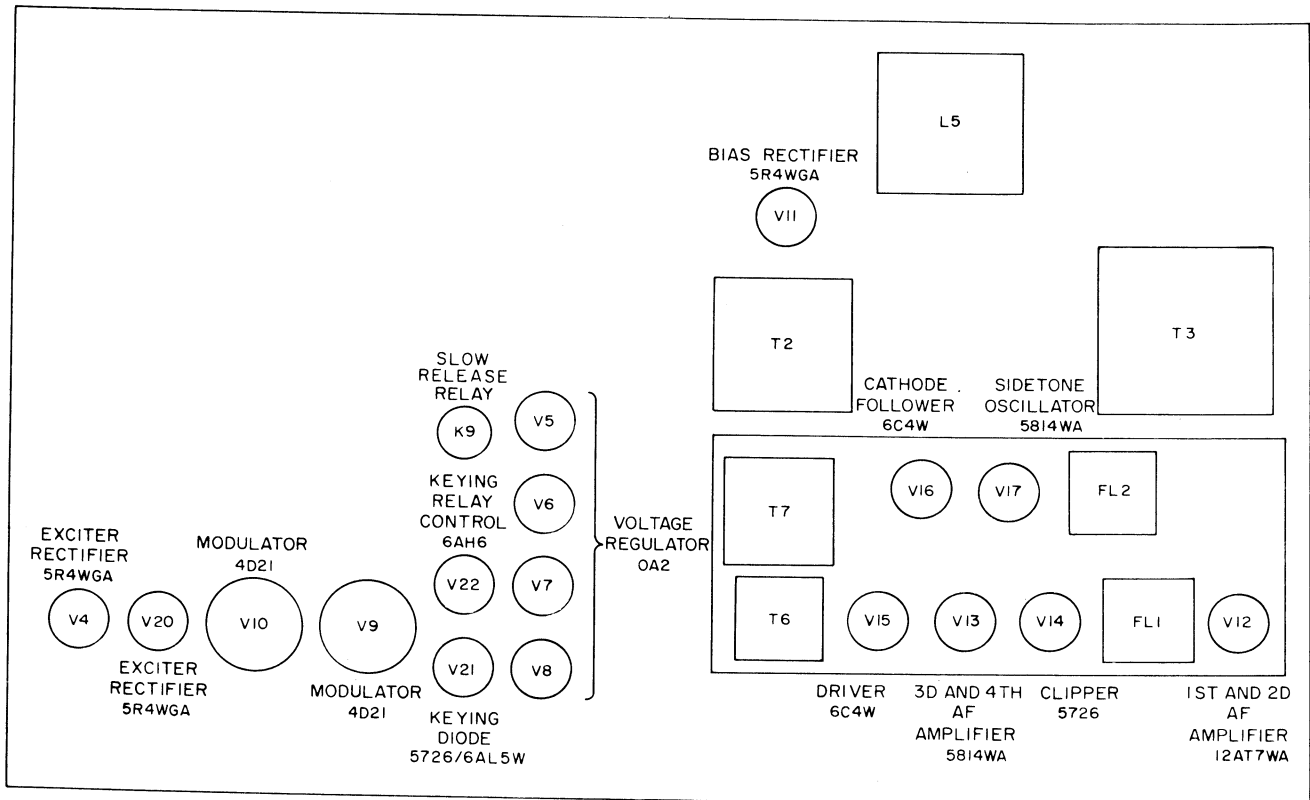
TM809-20-18

Figure 16. Modulator deck tube location, A model.



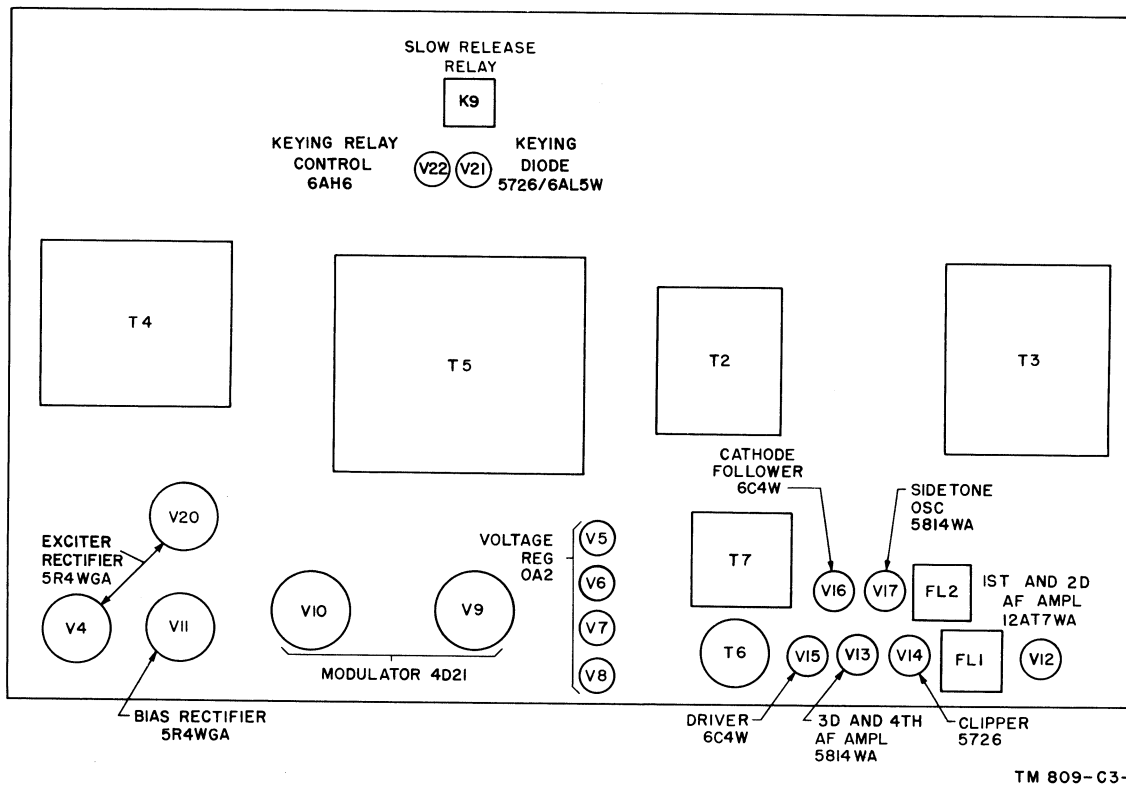
TM 809-CI-17

Figure 17. Modulator deck tube location, B model and C model, procured on order No. 43056-Phila-56.



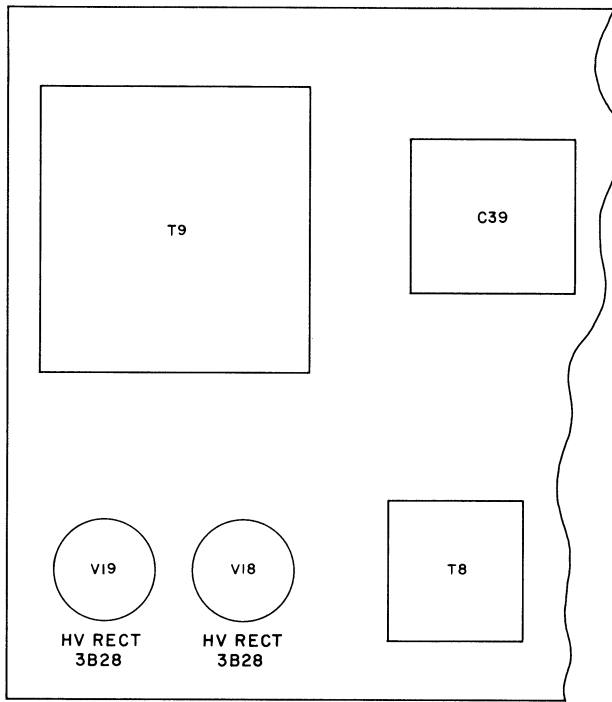
TM809-C2-18

Figure 18. Modulator deck tube location, C model procured on order No. 28459-Phila-55.



TM 809-C3-64

Figure 19. Modulator deck tube location, C model procured on order No. 28597-Phila-55.



TM 809-9

Figure 20. Power supply deck tube location.

21. Preferred-Type Tubes

The lettered model transmitters include preferred-type tubes instead of the type 5814, 12AT7, and 5R4WGY tubes supplied with the basic model. The chart below lists the preferred-type tube for each nonpreferred-type tube. Do not use a nonpreferred-type tube to replace a preferred-type tube.

Nonpreferred-type tube	Preferred-type tube	Where used
12AT7	12AT7WA	First and second of amplifier
5814	5814WA	Third and fourth of amplifier; sidetone oscillator
5R4WGY	5R4WGA	Exciter power supply; bias power supply

CHAPTER 4

SHIPMENT AND LIMITED STORAGE

22. Disassembly

When the transmitter and antenna tuning are part of a set, refer to the appropriate manual for specific disassembly instruction. General instructions are given below:

Disconnect and remove any antenna tuning unit that may be on top of the transmitter.

b. Disconnect all cabling to the equipment.

c. If the base is bolted to the floor, remove the bolts.

23. Repackaging for Shipment or Limited Storage

The transmitter and/or the antenna tuning unit may be shipped from the using organization without special packaging. If repackaging is done, the exact procedures depend on the materials available and the conditions under which they are to be shipped. The information concerning the original packaging (par. 3 and fig. 1) can be helpful.

APPENDIX I

REFERENCES

Following is a list of references applicable and available to the unit repairman of Radio Transmitter T-368(*)/URT and Antenna Tuning Unit BC-939-B.

TM 11-264B

Radio Set AN/GRC-26D.

TM 11-621

Radio Set AN/GRC-41.

TM 11-640A

Radio Set AN/GLQ-2.

APPENDIX II
MAINTENANCE ALLOCATION CHART

FOR

RADIO TRANSMITTERS T-368/URT, T-368A/URT, T-368B/URT, AND
T-368C/URT AND ANTENNA TUNING UNIT BC-939-B

Section I. PREFACE

1. General

a. The maintenance allocation portion of the Technical Manual assigns maintenance functions and repair operations to be performed by the lowest appropriate maintenance echelon.

b. The lists in Sections II and III are presented in columns titled as follows:

(1) PART OR COMPONENT. Only the nomenclature or standard item name is annotated in this column. Additional descriptive data is included only where clarification is necessary to identify the part. Components and parts comprising a major end item are listed alphabetically. Assemblies and sub-assemblies are in alphabetical sequence with their components listed alphabetically immediately below the assembly listing.

(2) RELATED OPERATION. This column indicates the various maintenance functions allocated to the echelon capable of performing the operation. These are defined as follows:

- (a) Service. To clean, to preserve, and to replenish fuel and lubricants.
- (b) Adjust. To regulate periodically to prevent malfunction.
- (c) Inspect. To verify serviceability and to detect incipient electrical or mechanical failure by scrutiny.
- (d) Test. To verify serviceability and to detect incipient electrical or mechanical failure by use of special equipment such as gages, meters, etc.
- (e) Replace. To substitute serviceable assemblies, sub-assemblies, and parts for unserviceable components.
- (f) Repair. To restore to a serviceable condition by replacing unserviceable parts or by any other action required utilizing tools, equipment and skills available, to include welding, grinding, riveting, straightening, adjusting, etc.
- (g) Align. To adjust two or more components of an electrical system so that their functions are properly synchronized.
- (h) Calibrate. To determine, check, or rectify the graduation of an instrument, weapon, or weapons system, or components of a weapons system.
- (i) Rebuild. To restore to a condition comparable to new by disassembling the item to determine the condition of each of its component parts and reassembling it using serviceable, rebuilt, or new assemblies, sub-assemblies, and parts.

(3) ECHELON ALLOCATED THE MAINTENANCE OPERATION. The symbol "X" placed in the appropriate column indicates the echelon responsible for performing that particular maintenance operation, but does not necessarily indicate that repair parts will be stocked at that level. Echelons higher than the echelon marked by "X" are authorized to perform the indicated operation.

The symbol "%%" which may be placed only in the second echelon column, indicates that second echelon may perform the particular maintenance function provided the request originates from organizational level and is specifically authorized by the direct support technical service officer. Use of the symbol will be strictly limited, and will apply only to replacement of major assemblies and time consuming operations which are within the capabilities of organizational maintenance, but over which control by the technical service is considered essential. In no case will performance of a "double percent" function be directed by the direct support technical services officer, and in no case will a "double percent" function authorize stockage of parts at organizational level.

(4) REPAIR FACILITIES CODE. Code numbers are assigned to each individual tool equipment, test equipment and maintenance equipment referenced under "Inclosure To The Maintenance Allocation Chart". The grouping of codes in the Repair Facilities Code Column of the Maintenance Allocation Chart indicates the tool, test and maintenance equipment required to perform the maintenance operation.

(5) REMARKS. Entries in this column will be utilized when necessary to clarify any of the data cited in the preceding columns.

(6) INCLOSURE TO THE MAINTENANCE ALLOCATION CHART.

(a) FACILITIES REQUIRED FOR MAINTENANCE OPERATIONS. Tools, test and maintenance equipment required to perform the maintenance functions are listed in this column and coded in the Repair Facilities Code column.

(b) ECHELON ALLOCATED THE FACILITY. The symbol "+" placed in the appropriate columns indicates the echelons allocated the facility.

2. Comments or Suggestions

Any comments concerning omissions and discrepancies in this appendix will be prepared on DA Form 2028 and forwarded directly to Commanding Officer, U. S. Army Signal Equipment Support Agency, Fort Monmouth, New Jersey, Attn: SIGFM/ES-ML.

APPENDIX II
MAINTENANCE ALLOCATION CHART, SECTION II

PART OR COMPONENT	RELATED OPERATION	ECHELON ALLOCATED THE MAINTENANCE OPERATION										REPAIR FACILITIES CODE	REFERENCE		
		OPERATOR		ORGANIZATIONAL		FIELD		DEPOT		THIRD ECHELON	FOURTH ECHELON			FIFTH ECHELON	
		FIRST ECHELON	SECOND ECHELON	FIXED	TACTICAL	SECOND ECHELON	THIRD ECHELON	FOURTH ECHELON	FIFTH ECHELON						
RADIO TRANSMITTER T-368/URT; T-368A, B, C/URT	service	X													Preventative Maintenance Only, Operator
	adjust	X													
	inspect	X													
	test	X													
	replace		X												
	repair		X												
	align														
	calibrate														
	rebuild	X													
	test														
test															
test															
align															
align															
replace															
service															
inspect															
test															
replace															
repair															
rebuild															
inspect															
replace															
inspect															
replace															
ADAPTERS	replace														
AMMETERS	service	X													
inspect															
test															
replace															
repair															
rebuild															
inspect															
replace															
BAR, ACTUATOR	inspect														
replace															
inspect															
replace															
BEARING, SLEEVE	inspect														
replace															

APPENDIX II
MAINTENANCE ALLOCATION CHART, SECTION II

PART DESCRIPTION	REFERENCE SYMBOL AND RELATED OPERATION	EGHELON ALLOCATED THE MAINTENANCE OPERATION							REPAIR FACILITIES CODE	REFERENCE/ REMARKS				
		OPERATOR		ORGANIZATIONAL		FIELD								
		EGHELON	FIRST	TACTICAL	SECOND	EGHELON	THIRD	FOURTH			DEPOT			
				FIXED	EGHELON	EGHELON	EGHELON	FIFTH						
T-368/URT, T-368A, B, C/URT (contd)														
BEZEL	inspect replace	X								X			17	
BOLTS	inspect replace	X		X										T Wrench part of equipment.
BRACKETS	inspect replace	X								X			17	
BUMPER, RUBBER	inspect replace	X								X			17	
CABLES	inspect test replace	X			X					X			1 1,17	
CABLE ASSEMBLY	inspect test rebuild replace	X			X					X			1 1,17	
CAP, FUSE	replace				X									
CAP, LENS	replace				X									
CAPACITORS	inspect test replace				X					X	X		1 1,17	
CHART, CALIBRATION	replace	X												
CIRCUIT, BREAKERS	inspect test replace	X			X						X		1 1,17	
CLAMPS	inspect replace				X					X			17	
CLIPS	inspect replace				X					X			17	
COILS (Except L102, L103, L104, L105, L106, L107, L108, L109, L110, L111)	inspect test replace				X	X					X		1 1,17	
COLLAR, SHAFT	inspect replace				X					X			17	
CONNECTOR, ADAPTER UG-306/U and UG-349A/U	inspect replace	X			X									
CONNECTOR, ELECTRON TUBE: Eitel McCuLoch No. HR-6 and HR-8	inspect replace				X					X			17	
CONNECTORS	inspect test replace				X	X				X	X		1 1,17	

APPENDIX II
 MAINTENANCE ALLOCATION CHART, SECTION II

PART OR COMPONENT	RELATED OPERATION	EGHELON ALLOCATED THE MAINTENANCE OPERATION										REPAIR FACILITIES CODE	REFERENCE
		OPERATOR ORGANIZATIONAL		FIELD			DEPOT		THIRD EGHELON	FOURTH EGHELON	FIFTH EGHELON		
		FIRST EGHELON	TACTICAL	FIXED	EGHELON	EGHELON	EGHELON						
T-368/URT, T-368A, B, C/URT (contd) CONTACTS	service		X										Preventative Maintenance
	inspect												
	repair		X									17	Burnish Relays
	replace											17	
CORE, ADJUSTABLE	inspect		X										
	replace											17	
COUNTERS	adjust											17	
	inspect		X										
COUPLINGS	replace											17	
	inspect		X										
COVER, RELAY	replace											17	
	inspect		X										
DETENT, SWITCH	replace											17	
	inspect		X										
DISCHARGE ARM	replace		X									17	
	inspect											17	
DRIVE, TUNING	service		X										Preventative Maintenance
	inspect											17	
ELECTRON TUBES	replace		X									17	
	repair											17	
FAN	inspect											1,2,3	
	test											16	
	replace		X										Preventative Maintenance
	service												Preventative Maintenance
FILTER, AIR	inspect											1	
	test											1,17	
FILTERS, HIGH AND LOW-PASS	replace											16	
	inspect		X										Preventative Maintenance
	inspect											1	
	test											1,17	
	replace												
	replace												

T-368/URT, T-368A, B, C/URT

TM 11-809-20

APPENDIX II
MAINTENANCE ALLOCATION CHART, SECTION II

PART OR COMPONENT	RELATED OPERATION	ECHELON ALLOCATED THE MAINTENANCE OPERATION										REPAIR FACILITIES CODE	REFERENCE	
		OPERATOR		ORGANIZATIONAL		FIELD		DEPOT		REPAIR FACILITIES CODE	REFERENCE			
		FIRST ECHELON	SECOND ECHELON	THIRD ECHELON	FOURTH ECHELON	FIFTH ECHELON	FIRST ECHELON	SECOND ECHELON	THIRD ECHELON					FOURTH ECHELON
T-368/URT, T-368A, B, C/URT (contd)														
FUSE	inspect replace	X												
FUSEHOLDER	inspect test replace		X											
GASKETS	inspect replace		X											
GEARS	inspect replace inspect		X											
HOUSING, FAN	replace													
IMPELLERS	inspect replace													
INSERTS	inspect replace		X											
INSULATORS	inspect replace		X											
KNOBS	service		X											Preventative Maintenance
LAMPS	replace inspect replace		X											
LENS	replace		X											
LIGHT, INDICATOR	inspect replace		X											
MOTORS	service		X											Preventative Maintenance
MOUNT, SHOCK	inspect replace		X											
MOUNTING, TRANSFORMER	inspect replace		X											
NUTS	replace													
OSCILLATOR, RADIO FREQUENCY	inspect test replace repair rebuild		X											

APPENDIX II
MAINTENANCE ALLOCATION CHART, SECTION II

PART OR COMPONENT	RELATED OPERATION	ECHELON ALLOCATED THE MAINTENANCE OPERATION							REPAIR FACILITIES CODE	REFERENCE	
		OPERATOR		ORGANIZATIONAL			FIELD				DEPOT
		FIRST ECHELON	TACTICAL	SECOND ECHELON	FIXED	THIRD ECHELON	FOURTH ECHELON	FIFTH ECHELON			
T-368/URT, T-368A, B, C/URT (contd)											
PANELS, MOUNTING	inspect replace					X		X		17	
PINS	inspect replace		X							17	
POST, BINDING	inspect replace		X							17	
REACTORS	inspect test replace		X	X						1 1,17	
RELAYS	service		X					X			Preventative Maintenance
	inspect test service replace		X	X						1 17 1,17	Burnish
RESISTORS	inspect test replace		X					X		1 1,17	
RETAINERS	inspect replace		X					X			
RINGS, RETAINING	inspect replace							X		17	
SET SCREW	replace							X		17	
SHELL, ELECTRICAL	replace							X		17	
CONNECTOR											
SHIELD, TUBE	replace										
SHIELD, ELECTRICAL	replace							X		17	
CONNECTOR											
SOCKET, TUBE	replace							X		17	
SPRING, COMPRESSION	replace							X		17	Used in "C" model only.

APPENDIX II
 MAINTENANCE ALLOCATION CHART, SECTION II
 ECHELON ALLOCATED THE MAINTENANCE OPERATION

PART OR COMPONENT	RELATED OPERATION	ECHELON ALLOCATED THE MAINTENANCE OPERATION										REPAIR FACILITIES CODE	REFERENCE				
		OPERATOR ECHELON		ORGANIZATIONAL ECHELON		FIELD ECHELON			DEPOT ECHELON								
		FIRST	SECOND	TACTICAL	FIXED	THIRD	FOURTH	FIFTH	THIRD	FOURTH	FIFTH						
T-368/URT, T-368A, B, C/URT (contd)																	
STRAP	replace															17	
STUD	replace															17	
SWITCHES	inspect			X													
	test			X												1	
TERMINAL BOARDS	replace																
	replace			X												17	
TERMINALS	inspect			X													
	replace			X												17	
TRANSFORMERS	inspect			X													
	test			X												1	
TRANSMITTER, SUB-ASSEMBLIES	replace			X												1,17	
	inspect																
VOLTMETER	test															1	
	repair															1,17	
VOLTAGE	replace															1,17	
	service																Preventative Maintenance
WASHERS	inspect			X												1	
	test			X												1,17	
SPACER, SLEEVE	replace																
	replace															17	
WINDOW, DIAL	replace																
	replace															17	
WIRE	replace																
	replace															17	
WRENCHES	replace			X													
	replace																

MAINTENANCE ALLOCATION CHART, SECTION II

FACILITIES REQUIRED FOR MAINTENANCE OPERATIONS	OPERATOR		EHELON ALLOCATED		THE FACILITY					REPAIR FACILITIES CODE	REFERENCE	
	FIRST EHELON	SECOND EHELON	TACTICAL	FIXED	THIRD EHELON	FIELD			DEPOT FIFTH EHELON			
						FOURTH EHELON	FIFTH EHELON	SIXTH EHELON				
T-368/URT, T-368A, B, C/URT (continued)												
MULTIMETER ME-77/U			†					†				1
ADAPTER MX-1471/U								†				2
ADAPTER MX-1472/U								†				3
TEST SET, ELECTRON TUBE TV-7/U			†									4
AUDIO OSCILLATOR TS-382A/U								†				5
FREQUENCY METER AN/URM-32								†				6
OSCILLOSCOPE OS-8A/U								†				7
SIGNAL GENERATOR AN/URM-25D								†				8
AMMETER, RF IS-76								†				9
TEST SET, ELECTRON TUBE TV-2/U								†				10
WATTMETER AN/URM-86								†				11
FREQUENCY SHIFT EXCITER O-39/TRA-7								†				12
TELETYPEWRITER TT-4/TG								†				13
RADIO RECEIVER R-390/URR								†				14
RECEIVER-TRANSMITTER RT-260/GLQ-2								†				15
TOOL EQUIPMENT TE-41			†									16
TOOL EQUIPMENT TE-113								†				17
TOOL EQUIPMENT TE-114								†				18

APPENDIX II
MAINTENANCE ALLOCATION CHART, SECTION III

PART OR COMPONENT	RELATED OPERATION	ECHOLON ALLOCATED THE MAINTENANCE OPERATION										REPAIR FACILITIES CODE	REFERENCE			
		OPERATOR		ORGANIZATIONAL		FIELD		DEPOT		FIFTH ECHOLON	THIRD ECHOLON			FOURTH ECHOLON		
		FIRST ECHOLON	SECOND ECHOLON	TACTICAL	FIXED	THIRD ECHOLON	FOURTH ECHOLON	FIFTH ECHOLON								
ANTENNA TUNING UNIT BC-939-A, B	service	X														
	adjust	X														
	inspect	X														
	test	X														
AMMETERS	replace		X												1	
	rebuild		X												1,3	
	rebuild		X												1,3,4	
	calibrate		X												2	
BAR, ACTUATOR, ELECTRICAL SWITCH	service	X														Preventative Maintenance
	inspect		X												1	
	test		X												1,3	
	replace		X												1,3	
CAPACITOR, FIXED, VACUUM DIELECTRIC	rebuild															
	rebuild															
	rebuild															
	service	X														Preventative Maintenance
CLIP, ELECTRICAL	inspect															
	replace															
	replace															
	replace															
CLIP, RETAINING	inspect															
	replace															
	replace															
	replace															
COILS, RADIO FREQUENCY	inspect															
	replace															
	replace															
	replace															
COLLARS, SHAFT	inspect															
	replace															
	replace															
	replace															
CONTACTS, ELECTRICAL	inspect															
	replace															
	replace															
	replace															
COUNTERS, RECIPROCATING	inspect															
	replace															
	replace															
	replace															
COUPLINGS, SHAFT	inspect															
	replace															
	replace															
	replace															
CRANKS, HAND	inspect															
	replace															
	replace															
	replace															

APPENDIX II
MAINTENANCE ALLOCATION CHART, SECTION III

PART OR COMPONENT	RELATED OPERATION	ECHELON ALLOCATED THE MAINTENANCE OPERATION										REPAIR FACILITIES CODE	REFERENCE			
		OPERATOR		ORGANIZATIONAL		FIELD		DEPOT		THIRD ECHELON	FOURTH ECHELON			FIFTH ECHELON		
		FIRST ECHELON	SECOND ECHELON	TACTICAL	FIXED											
BC-939-A, B (continued)																
DETENT, SWITCH	inspect replace			X						X						1,3
HANDLE	inspect replace			X	%											2
HOLDER, CONTACT	inspect replace			X						X						3
INSULATORS	service inspect replace			X	X					X						3
KNOB	inspect replace			X	%											2
NUTS, SELF-LOCKING	inspect replace			X						X						3
POST, BINDING	inspect replace			X						X						3
SHAFT	inspect replace			X						X						3
SLEEVE, SPACER	inspect service replace			X	X					X						3
SPRING	inspect replace			X						X						3
SWITCHES, ROTARY	service inspect replace			X	X					X						3

APPENDIX II

MAINTENANCE ALLOCATION CHART, SECTION III

FACILITIES REQUIRED FOR MAINTENANCE OPERATIONS	Echelons Allocated to Facility					REPAIR FACILITIES CODE	REFERENCE	
	OPERATOR FIRST ECHELON	SECOND ECHELON		FIELD				DEPOT FIFTH ECHELON
		TACTICAL	FIXED	THIRD ECHELON	FOURTH ECHELON			
BC-939-A, B (continued)								
MULTIMETER ME-77/U		+		+		1		
TOOL EQUIPMENT TE-41		+				2		
TOOL EQUIPMENT TE-113				+		3		
TOOL EQUIPMENT TE-114				+		4		

By Order of *Wilber M. Brucker*, Secretary of the Army:

MAXWELL D. TAYLOR,
General, United States Army,
Chief of Staff.

Official:

HERBERT M. JONES,
Major General, United States Army,
The Adjutant General.

Distribution:

Active Army:

ASA (2)	Army Pictorial Cen (2)	11-15 (2)
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Log Comd (5)	Sig Fld Maint Shops (3)	17-55 (2)
MDW (1)	Sig Lab (5)	20-45 (2)
Armies (5)	Mil Dist (1)	20-46 (2)
Corps (2)	US Army Corps (Res) (1)	20-300 (2)
Div (2)	Sectors, US Army Corps (Res) (1)	32-51 (2)
USATC (2)	JBUSMC (2)	32-55 (2)
Ft & Camp (2)	Units organized under following	32-56 (2)
Svc Colleges (5)	TOE's:	32-500 (2)
Br Svc Sch (5) except USASCS (25)	5-348 (2)	39-51 (2)
Gen Depots (2) except	6-315 (2)	39-61 (2)
Atlanta Gen Depot (none)	6-317 (2)	44-7 (2)
Sig Sec, Gen Depots (10)	6-545 (2)	44-12 (2)
Sig Depots (17)	6-548 (2)	44-101 (2)
Fld Comd, AFSWP (5)	6-635 (2)	55-201 (2)
Engr Maint Cen (1)	11-7 (2)	

NG: State AG (6); units—same as Active Army except allowance is one copy to each unit.

USAR: None.

For explanation of abbreviations used, see AR 320-50.

[AG 413.44 (25 Mar 58)]

TM 11-809-20/TO 31R2-2URT-124 RADIO TRANSMITTERS T-368/URT, T-368A/URT, T-368B/URT
AND T-368C/URT AND ANTENNA TUNING UNIT BC-939-B-1958